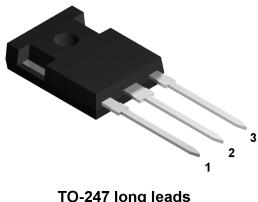
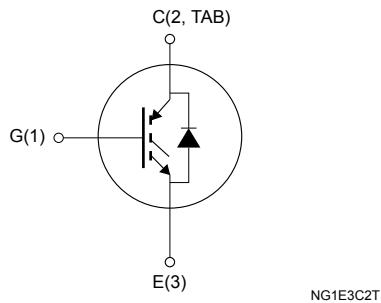


Trench gate field-stop, 650 V, 50 A, high-speed HB2 series IGBT in a TO-247 long leads package

Features



- Maximum junction temperature: $T_J = 175 \text{ }^{\circ}\text{C}$
- Low $V_{CE(\text{sat})} = 1.55 \text{ V}(\text{typ.}) @ I_C = 50 \text{ A}$
- Very fast and soft recovery co-packaged diode
- Minimized tail current
- Tight parameter distribution
- Low thermal resistance
- Positive $V_{CE(\text{sat})}$ temperature coefficient



Applications

- Welding
- Power factor correction
- UPS
- Solar inverters
- Chargers

Description

The newest IGBT 650 V HB2 series represents an evolution of the advanced proprietary trench gate field-stop structure. The performance of the HB2 series is optimized in terms of conduction, thanks to a better $V_{CE(\text{sat})}$ behavior at low current values, as well as in terms of reduced switching energy. A very fast soft recovery diode is co-packaged in antiparallel with the IGBT. The result is a product specifically designed to maximize efficiency for a wide range of fast applications.



Product status link

[STGWA50H65DFB2](#)

Product summary

| | |
|------------|-------------------|
| Order code | STGWA50H65DFB2 |
| Marking | G50H65DFB2 |
| Package | TO-247 long leads |
| Packing | Tube |

1

Electrical ratings

Table 1. Absolute maximum ratings

| Symbol | Parameter | Value | Unit |
|-------------------|---|------------|------|
| V_{CES} | Collector-emitter voltage ($V_{GE} = 0$ V) | 650 | V |
| I_C | Continuous collector current at $T_C = 25$ °C | 86 | A |
| | Continuous collector current at $T_C = 100$ °C | 53 | |
| $I_{CP}^{(1)(2)}$ | Pulsed collector current | 150 | |
| V_{GE} | Gate-emitter voltage | ± 20 | V |
| | Transient gate-emitter voltage ($t_p \leq 10$ µs) | ± 30 | |
| I_F | Continuous forward current at $T_C = 25$ °C | 60 | A |
| | Continuous forward current at $T_C = 100$ °C | 38 | |
| $I_{FP}^{(1)}$ | Pulsed forward current ($t_p \leq 1$ µs, $T_J < 175$ °C) | 150 | |
| P_{TOT} | Total power dissipation at $T_C = 25$ °C | 272 | W |
| T_{STG} | Storage temperature range | -55 to 150 | °C |
| T_J | Operating junction temperature range | -55 to 175 | |

1. Defined by design, not subject to production test.
2. Pulse width is limited by maximum junction temperature.

Table 2. Thermal data

| Symbol | Parameter | Value | Unit |
|------------|--|-------|------|
| R_{thJC} | Thermal resistance junction-case IGBT | 0.55 | °C/W |
| | Thermal resistance junction-case diode | 1.14 | |
| R_{thJA} | Thermal resistance junction-ambient | 50 | |

2 Electrical characteristics

$T_C = 25^\circ\text{C}$ unless otherwise specified

Table 3. Static characteristics

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|-----------------------------|--------------------------------------|--|------|------|-----------|---------------|
| $V_{(\text{BR})\text{CES}}$ | Collector-emitter breakdown voltage | $V_{GE} = 0 \text{ V}, I_C = 1 \text{ mA}$ | 650 | | | V |
| $V_{CE(\text{sat})}$ | Collector-emitter saturation voltage | $V_{GE} = 15 \text{ V}, I_C = 50 \text{ A}$ | | 1.55 | 2 | V |
| | | $V_{GE} = 15 \text{ V}, I_C = 50 \text{ A}, T_J = 125^\circ\text{C}$ | | 1.8 | | |
| | | $V_{GE} = 15 \text{ V}, I_C = 50 \text{ A}, T_J = 175^\circ\text{C}$ | | 1.9 | | |
| | | $I_F = 50 \text{ A}$ | | 1.85 | 2.45 | |
| V_F | Forward on-voltage | $I_F = 50 \text{ A}, T_J = 125^\circ\text{C}$ | | 1.65 | | V |
| | | $I_F = 50 \text{ A}, T_J = 175^\circ\text{C}$ | | 1.45 | | |
| | | $V_{CE} = V_{GE}, I_C = 1 \text{ mA}$ | 5 | 6 | 7 | V |
| I_{CES} | Collector cut-off current | $V_{GE} = 0 \text{ V}, V_{CE} = 650 \text{ V}$ | | | 25 | μA |
| I_{GES} | Gate-emitter leakage current | $V_{CE} = 0 \text{ V}, V_{GE} = \pm 20 \text{ V}$ | | | ± 250 | nA |

Table 4. Dynamic characteristics

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|------------------|------------------------------|---|------|------|------|------|
| C_{ies} | Input capacitance | $V_{CE} = 25 \text{ V}, f = 1 \text{ MHz}, V_{GE} = 0 \text{ V}$ | - | 2928 | - | pF |
| C_{oes} | Output capacitance | | - | 162 | - | |
| C_{res} | Reverse transfer capacitance | | - | 78 | - | |
| Q_g | Total gate charge | $V_{CC} = 520 \text{ V}, I_C = 50 \text{ A}, V_{GE} = 0 \text{ to } 15 \text{ V}$ (see Figure 28. Gate charge test circuit) | - | 151 | - | nC |
| Q_{ge} | Gate-emitter charge | | - | 30 | - | |
| Q_{gc} | Gate-collector charge | | - | 63 | - | |

Table 5. Switching characteristics (inductive load)

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|-----------------|---------------------------|--|------|------|------|---------------|
| $t_{d(on)}$ | Turn-on delay time | $V_{CC} = 400 \text{ V}, I_C = 50 \text{ A},$ $V_{GE} = 15 \text{ V}, R_G = 4.7 \Omega$ (see Figure 27. Test circuit for inductive load switching) | - | 28 | - | ns |
| t_r | Current rise time | | - | 20 | - | ns |
| $E_{on}^{(1)}$ | Turn-on switching energy | | - | 910 | - | μJ |
| $t_{d(off)}$ | Turn-off delay time | | - | 115 | - | ns |
| t_f | Current fall time | | - | 40 | - | ns |
| $E_{off}^{(2)}$ | Turn-off switching energy | | - | 580 | - | μJ |
| $t_{d(on)}$ | Turn-on delay time | | - | 24 | - | ns |
| t_r | Current rise time | | - | 17 | - | ns |
| $E_{on}^{(1)}$ | Turn-on switching energy | | - | 1800 | - | μJ |
| $t_{d(off)}$ | Turn-off delay time | | - | 135 | - | ns |
| t_f | Current fall time | | - | 90 | - | ns |
| $E_{off}^{(2)}$ | Turn-off switching energy | | - | 1090 | - | μJ |

1. Including the reverse recovery of the diode.
2. Including the tail of the collector current.

Table 6. Diode switching characteristics (inductive load)

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|--------------|--|--|------|------|------|------------------------|
| t_{rr} | Reverse recovery time | $I_F = 50 \text{ A}, V_R = 400 \text{ V},$ $V_{GE} = 15 \text{ V}, di/dt = 1000 \text{ A}/\mu\text{s}$ (see Figure 30. Diode reverse recovery waveform) | - | 92 | - | ns |
| Q_{rr} | Reverse recovery charge | | - | 673 | - | nC |
| I_{rrm} | Reverse recovery current | | - | 20.9 | - | A |
| dI_{rr}/dt | Peak rate of fall of reverse recovery current during t_b | | - | 675 | - | $\text{A}/\mu\text{s}$ |
| E_{rr} | Reverse recovery energy | | - | 138 | - | μJ |
| t_{rr} | Reverse recovery time | | - | 209 | - | ns |
| Q_{rr} | Reverse recovery charge | $I_F = 50 \text{ A}, V_R = 400 \text{ V},$ $V_{GE} = 15 \text{ V}, di/dt = 1000 \text{ A}/\mu\text{s},$ $T_J = 175 \text{ }^\circ\text{C}$ (see Figure 30. Diode reverse recovery waveform) | - | 3500 | - | nC |
| I_{rrm} | Reverse recovery current | | - | 45.8 | - | A |
| dI_{rr}/dt | Peak rate of fall of reverse recovery current during t_b | | - | 600 | - | $\text{A}/\mu\text{s}$ |
| E_{rr} | Reverse recovery energy | | - | 841 | - | μJ |

2.1 Electrical characteristics (curves)

Figure 1. Power dissipation vs case temperature

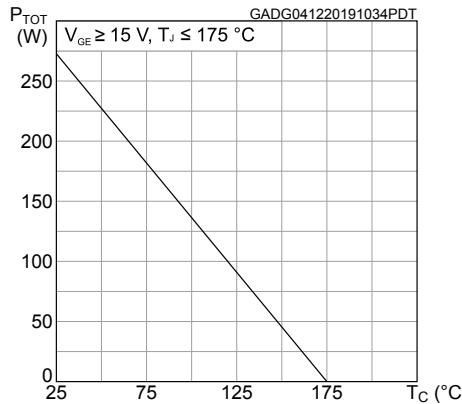


Figure 2. Collector current vs case temperature

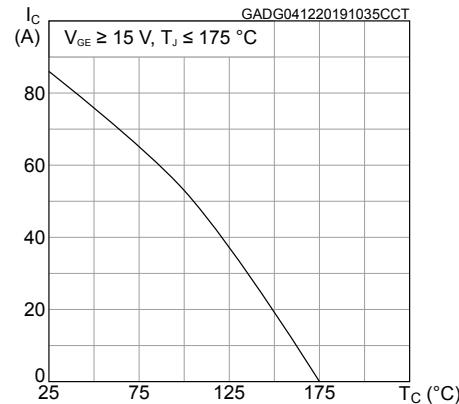


Figure 3. Output characteristics ($T_J = 25$ °C)

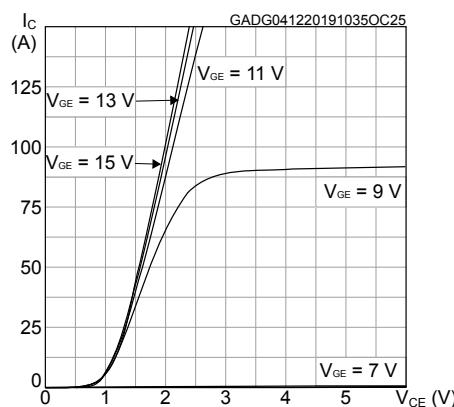


Figure 4. Output characteristics ($T_J = 175$ °C)

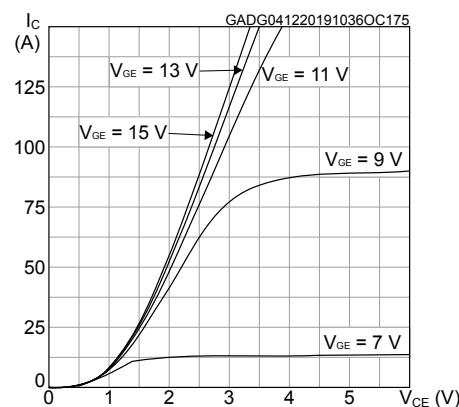


Figure 5. $V_{CE(sat)}$ vs junction temperature

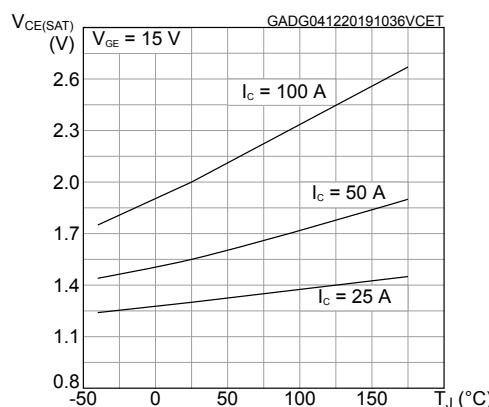


Figure 6. $V_{CE(sat)}$ vs collector current

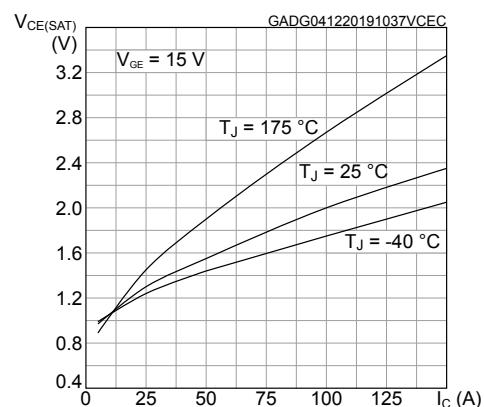


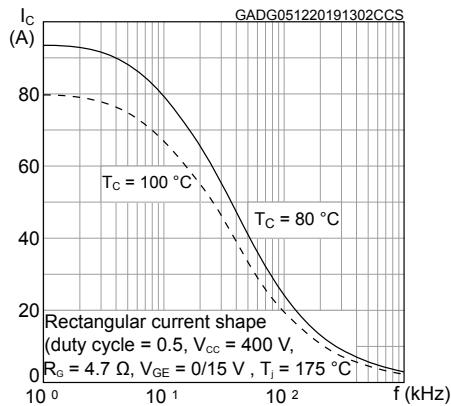
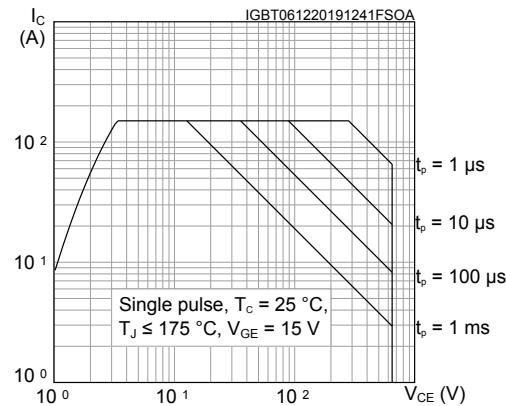
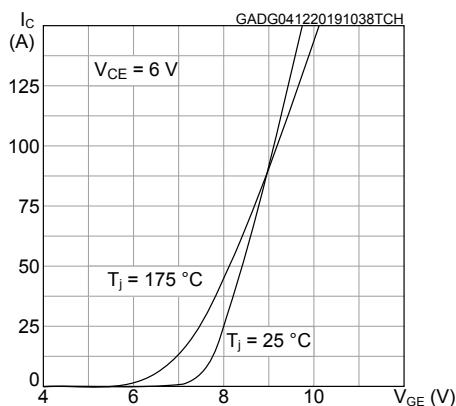
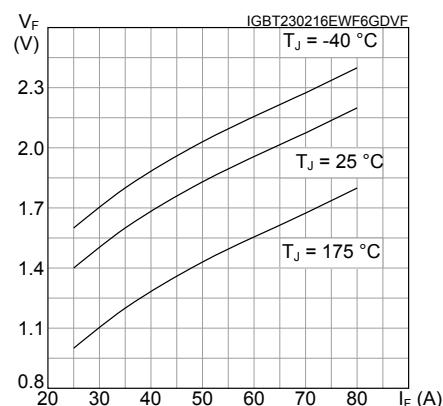
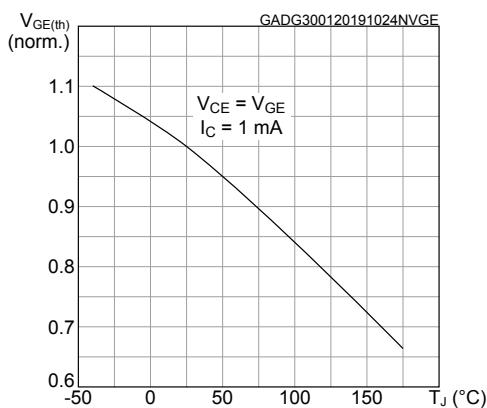
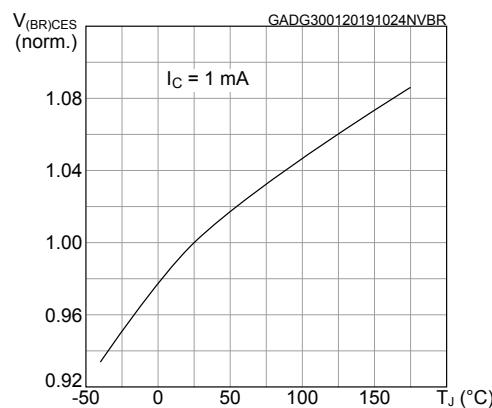
Figure 7. Collector current vs switching frequency

Figure 8. Forward bias safe operating area

Figure 9. Transfer characteristics

Figure 10. Diode V_F vs forward current

Figure 11. Normalized $V_{GE(th)}$ vs junction temperature

Figure 12. Normalized $V_{(BR)CES}$ vs junction temperature


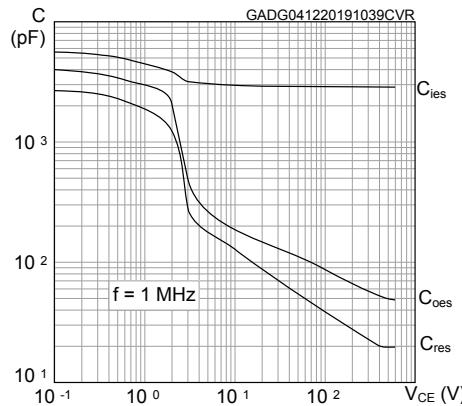
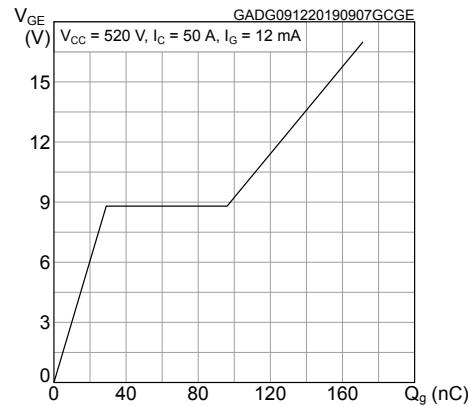
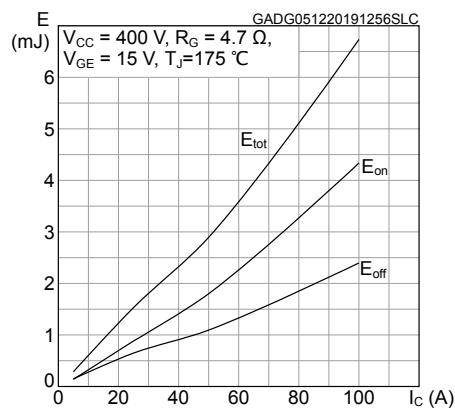
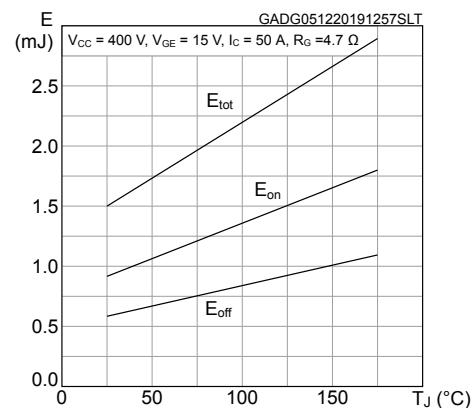
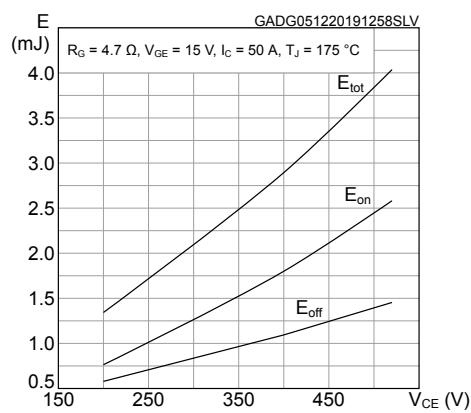
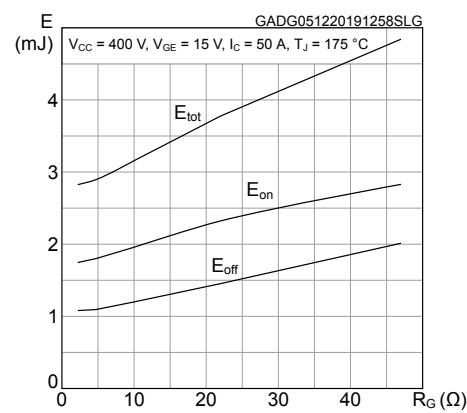
Figure 13. Capacitance variations

Figure 14. Gate charge vs gate-emitter voltage

Figure 15. Switching energy vs collector current

Figure 16. Switching energy vs temperature

Figure 17. Switching energy vs collector-emitter voltage

Figure 18. Switching energy vs gate resistance


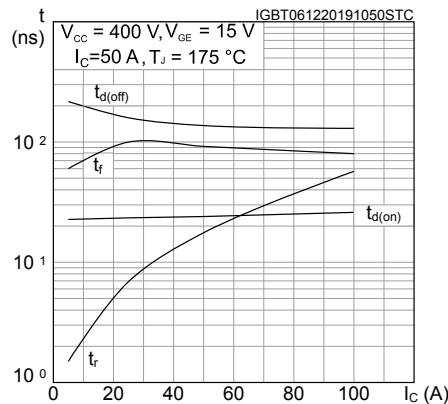
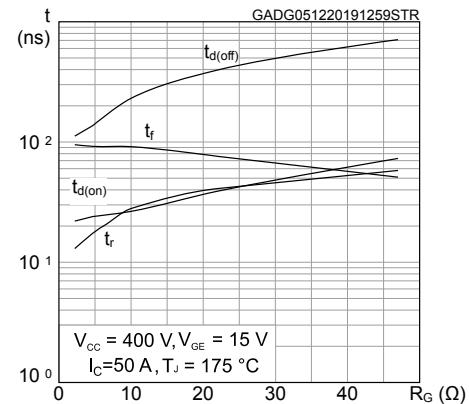
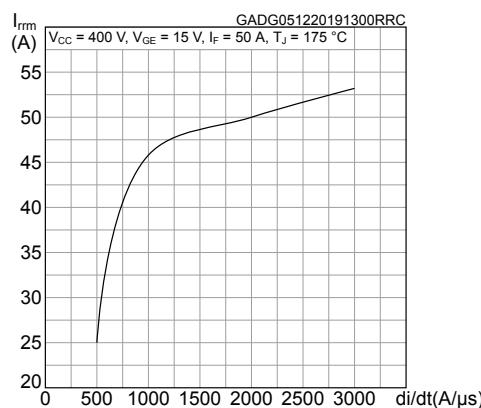
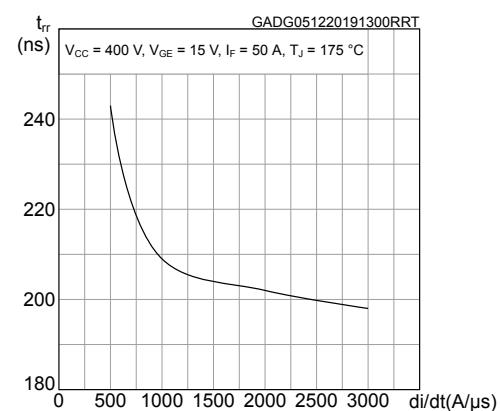
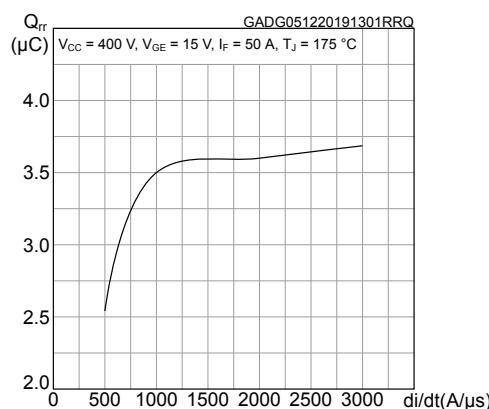
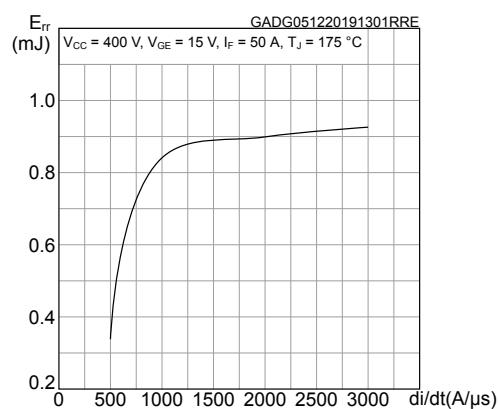
Figure 19. Switching times vs collector current

Figure 20. Switching times vs gate resistance

Figure 21. Reverse recovery current vs diode current slope

Figure 22. Reverse recovery time vs diode current slope

Figure 23. Reverse recovery charge vs diode current slope

Figure 24. Reverse recovery energy vs diode current slope


Figure 25. Thermal impedance for IGBT

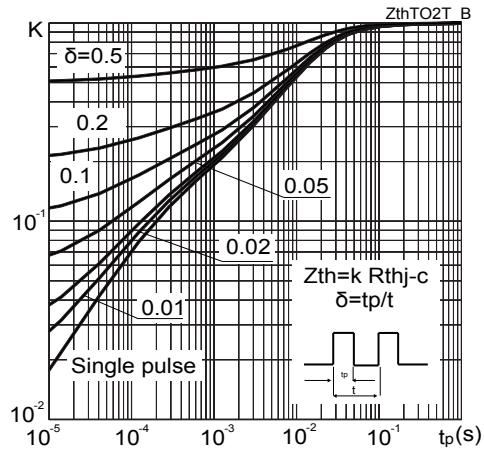
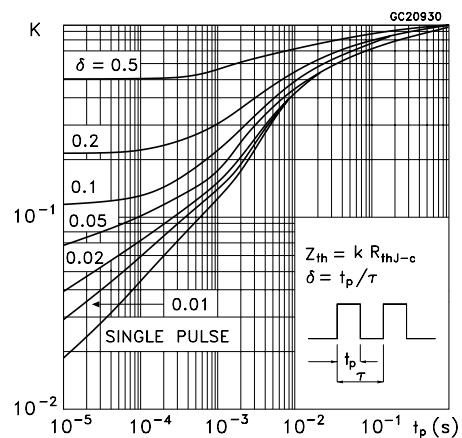


Figure 26. Thermal impedance for diode



3 Test circuits

Figure 27. Test circuit for inductive load switching

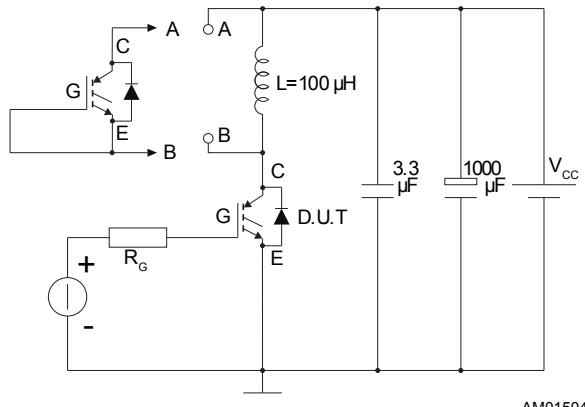


Figure 28. Gate charge test circuit

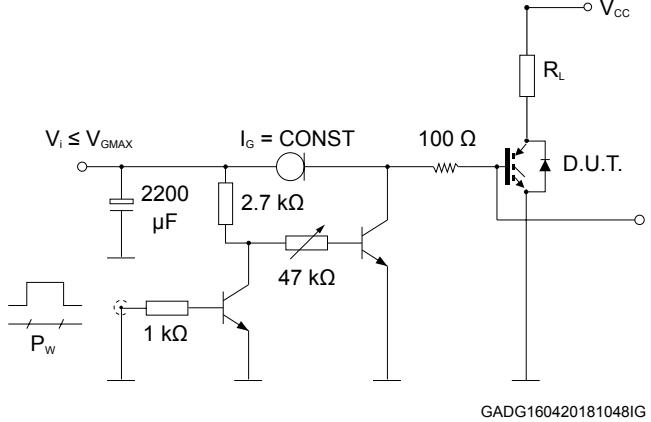


Figure 29. Switching waveform

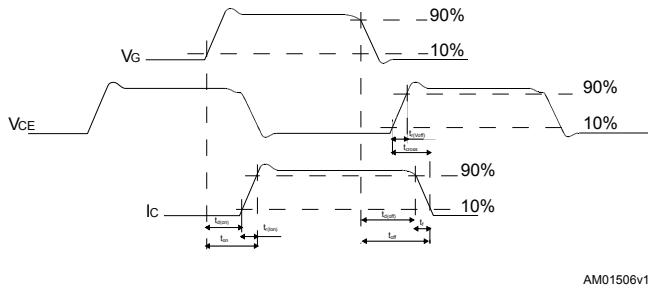
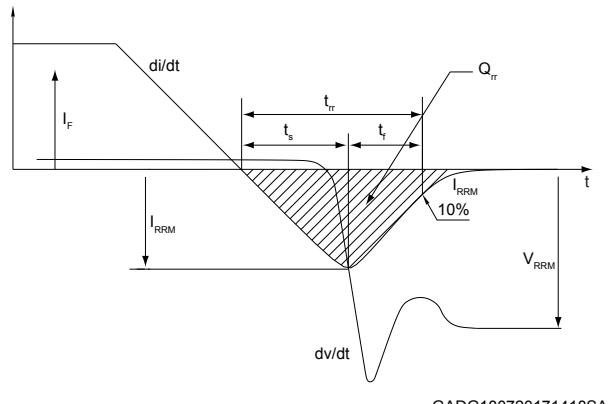


Figure 30. Diode reverse recovery waveform

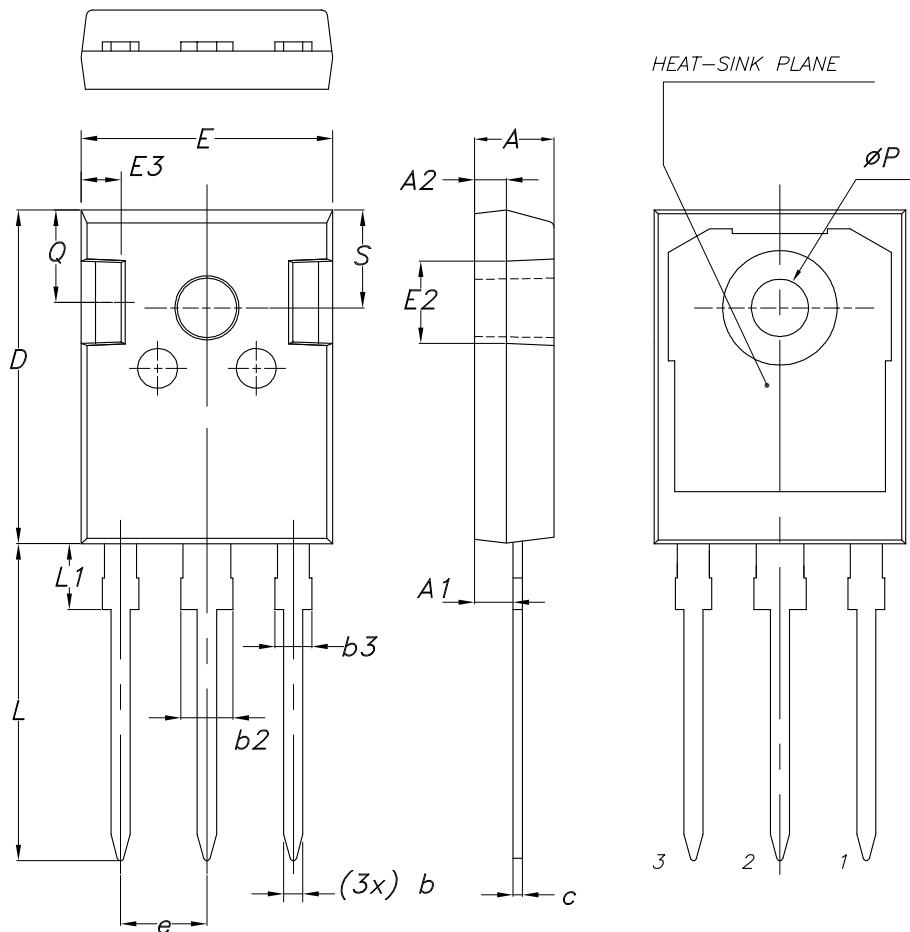


4 Package information

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions and product status are available at: www.st.com. ECOPACK is an ST trademark.

4.1 TO-247 long leads package information

Figure 31. TO-247 long leads package outline



8463846_2_F

Table 7. TO-247 long leads package mechanical data

| Dim. | mm | | |
|------|-------|-------|-------|
| | Min. | Typ. | Max. |
| A | 4.90 | 5.00 | 5.10 |
| A1 | 2.31 | 2.41 | 2.51 |
| A2 | 1.90 | 2.00 | 2.10 |
| b | 1.16 | | 1.26 |
| b2 | | | 3.25 |
| b3 | | | 2.25 |
| c | 0.59 | | 0.66 |
| D | 20.90 | 21.00 | 21.10 |
| E | 15.70 | 15.80 | 15.90 |
| E2 | 4.90 | 5.00 | 5.10 |
| E3 | 2.40 | 2.50 | 2.60 |
| e | 5.34 | 5.44 | 5.54 |
| L | 19.80 | 19.92 | 20.10 |
| L1 | | | 4.30 |
| P | 3.50 | 3.60 | 3.70 |
| Q | 5.60 | | 6.00 |
| S | 6.05 | 6.15 | 6.25 |

Revision history

Table 8. Document revision history

| Date | Version | Changes |
|-------------|---------|----------------|
| 09-Dec-2019 | 1 | First release. |

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