

# **Built-in Output Diagnosis** 1ch High Side Switch

## BV1HJ045EFJ-C

## **General Description**

BV1HJ045EFJ-C is a 1ch high side switch for automotive application. It has a built-in overcurrent limit function, thermal shutdown protection function, open load detection function, low power output-OFF function and short-to-VCC detection function. It is equipped with diagnostic output function for abnormality detection.

### Features

- Built-in Dual TSD<sup>(Note 1)</sup>
- AEC-Q100 Qualified(Note2)
- Built-in Overcurrent Protection Function (OCP)
- **Built-in Thermal Shutdown Protection** Function(TSD)
- Built-in Open Load Detection Function
- Built-in Short-to-VBB Detection Function
- Built-in Low Voltage Output OFF Function (UVLO)
- Built-in Reverse Battery Connection Protection
- Built-in Diagnostic Output
- Low On-Resistance Single Nch MOSFET Switch
- Monolithic power management IC with control unit (CMOS) and power MOSFET mounted on a single chip

(Note 1) Two type of built-in temperature protection:

Junction temperature, and  $\Delta T_j$  protection that detects sudden temperature rise of the Power-MOS

(Note 2) Grade 1

#### Application

Resistance load, inductance load and capacitance load for automotive application

## **Typical Application Circuit**

## **Key Specifications**

- Power Supply Operating Range
  - ON-Resistance (Tj=25°C)  $45 \text{ m}\Omega(\text{Typ})$ 5.0 A(Min)
  - **Overcurrent Limit**
  - Standby Current (Tj=25°C)
  - Active Clamp Tolerance (Tj=25°C)

#### Package HTSOP-J8

W (Typ) x D (Typ) x H(Max) 4.9mm x 6.0mm x 1.0mm

6 V to 28 V

0.5 µA(Max)

120mJ





OProduct structure : Silicon monolithic integrated circuit OThis product has no designed protection against radioactive rays

## Contents

General Description	1
Features	1
Application	1
Key Specifications	1
Package	1
Typical Application Circuit	1
Contents	2
Pin Configuration	3
Pin Description	3
Block Diagram	3
Definition	4
Absolute Maximum Ratings	5
Recommended Operating Conditions	5
Thermal Resistance	6
Electrical Characteristics	10
Typical Performance Curves	11
Measurement Circuit	16
Switching Time Measurement Condition	18
Timing Chart	19
Function Description	20
Application Circuit Diagram	25
I/O Equivalence Circuits	26
Operational Notes	27
Ordering Information	29
Marking Diagram	29
Physical Dimension and Packing Information	30
Revision History	31

## **Pin Configuration**

(TOP VIEW)



## **Pin Description**

Pin No.	Pin Name Function	
1	IN	Input pin. Pull-down resistor is connected internally. Active High to turn on the switch.
2	GND	Ground pin
3	ST1	Self-diagnostic output pin 1
4	ST2	Self-diagnostic output pin 2
5	OUT	Switch output pin
6	OUT	Switch output pin
7	OUT	Switch output pin
8	OUT Switch output pin	
EXP-PAD	VBB Power input pin, switch input pin	

## **Block Diagram**



## Datasheet

## Definition



Figure 1. Voltage and Current Definition

#### **Absolute Maximum Ratings**

Parameter	Symbol	Rating	Unit
VBB - OUT Voltage	V <sub>DS</sub>	-0.3 to Internal clamp <sup>(Note 1)</sup>	V
Power Supply Voltage	V <sub>BB</sub>	-0.3 to +40	V
Input Voltage	V <sub>IN</sub>	-0.3 to +7.0	V
Diagnostic Output Voltage	Vst	- 0.3 to +7.0	V
Output Current	Іоит	Internal limit <sup>(Note 2)</sup>	А
Diagnostic Output Current	I <sub>ST</sub>	10	mA
Junction Temperature Width	Tj	-40 to +150	°C
Storage Temperature Range	Tstg	-55 to +150	°C
Maximum Junction Temperature	Tjmax	+150	°C
Active Clamp Energy (Single Pulse) Tj <sub>(START)</sub> = 25 °C, I <sub>OUT</sub> = 4 A <sup>(Note 3)(Note 4)</sup>	Eas (25 °C)	120	mJ
Active Clamp Energy (Single Pulse) Tj <sub>(START)</sub> = 150 °C, $I_{OUT}$ = 4 A <sup>(Note 3)(Note 4)</sup>	EAS (150 °C)	60	mJ
Supply Voltage for Short Circuit Protection <sup>(Note 5)</sup>	VBBLIM	28	V
Supply Voltage for Reverse-Battery Connection Protection	Vrbplim	18	V

(Note 1) Internally limited by output clamp voltage.

(Note 2) Internally limited by fixed over current limit.

(Note 3) Maximum active clamp energy using single pulse of IOUT(START) = 2 A and VBB = 14 V.

(Note 4) Not 100% tested.

(Note 5) Maximum power supply voltage that can detect short circuit protection.

Caution 1: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.
 Caution 2: Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the

*Caution 2:* Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. In case of exceeding this absolute maximum rating, design a PCB with thermal resistance taken into consideration by increasing board size and copper area so as not to exceed the maximum junction temperature rating.

Caution 3: When IC turns off with an inductive load, reverse energy is generated. This energy can be calculated by the following equation:

$$E_L = \frac{1}{2} \times L \times I_{OUT(START)}^2 \times \left(1 - \frac{V_{BB}}{V_{BB} - V_{DS}}\right)$$

Where:

L is the inductance of the inductive load. IOUT(START) is the output current at the time of turning off.

The BV1HJ045EFJ-C integrates the active clamp function to internally absorb the reverse energy  $E_L$  which is generated when the inductive load is turned off. When the active clamp operates, the thermal shutdown function does not work. Decide a load so that the reverse energy  $E_L$  is active clamp tolerance  $E_{AS}$  (refer to Figure 23. Active Clamp Energy vs Output Current) or under when inductive load is used.

#### **Recommended Operating Conditions**

Parameter	Symbol	Min	Тур	Max	Unit
Power Supply Voltage Operating Range	V <sub>BB</sub>	6	14	28	V
Operating Temperature	Topr	-40	-	+150	°C
Input Frequency	fın	-	-	1	kHz

## Thermal Resistance(Note 1)

Parameter	Symbol	Тур	Unit	Condition	
HTSOP-J8					
		130.3	°C / W	1s (Note 2)	
Between Junction and Surroundings Temperature Thermal Resistance	θ <sub>JA</sub>	36.8	°C / W	2s (Note 3)	
		25.9	°C / W	2s2p (Note 4)	

(Note 1) The thermal impedance is based on JESD51-2A (Still-Air) standard. It is used the chip of BV1HJ045EFJ-C

(Note 2) JESD51-3 standard FR4 114.3 mm x 76.2 mm x 1.57 mm 1-layer (1s)

(Top copper foil: ROHM recommended Footprint + wiring to measure, 2 oz. copper.)

(Note 3) JESD51-5 standard FR4 114.3 mm x 76.2 mm x 1.60 mm 2-layers (2s)

(Top copper foil: ROHM recommended Footprint + wiring to measure/ Copper foil area on the reverse side of PCB: 74.2 mm x 74.2 mm,

copper (top & reverse side) 2 oz.) (Note 4) JESD51-5/- 7 standard FR4 114.3 mm x 76.2 mm x 1.60 mm 4-layers (2s2p)

(Top copper foil: ROHM recommended Footprint + wiring to measure/

2 inner layers and copper foil area on the reverse side of PCB: 74.2 mm x 74.2 mm,

copper (top & reverse side/inner layers) 2 oz./1 oz.)



Figure 2. PCB Layout 1 Layer (1s)

Dimension	Value
Board Finish Thickness	1.57 mm ± 10 %
Board Dimension	76.2 mm x 114.3 mm
Board Material	FR4
Copper Thickness (Top Layer)	0.070 mm (Cu:2 oz)
Copper Foil Area Dimension	Footprint / 100 mm <sup>2</sup> / 600 mm <sup>2</sup> / 1200 mm <sup>2</sup>

## Thermal Resistance – continued

PCB Layout 2 layers (2s)





Dimension	Value
Board Finish Thickness	1.60 mm ± 10 %
Board Dimension	76.2 mm x 114.3 mm
Board Material	FR4
Copper Thickness (Top/Bottom Layers)	0.070 mm (Cu +Plating)
Thermal Vias Separation/Diameter	1.2 mm / 0.3 mm

## Thermal Resistance – continued

PCB Layout 4 layers (2s2p)



Isolation Clearance Diameter : ≥0.6 mm

**Cross Section** 

Figure 4. PCB Layout 4 Layers (2s2p)

Dimension	Value
Board Finish Thickness	1.60 mm ± 10 %
Board Dimension	76.2 mm x 114.3 mm
Board Material	FR4
Copper Thickness (Top/Bottom Layers)	0.070 mm (Cu +Plating)
Copper Thickness (Inner Layers)	0.035 mm
Thermal Vias Separation/Diameter	1.2 mm / 0.3 mm

## Thermal Resistance – continued

Transient Thermal Resistance (Single Pulse)



Figure 5. Transient Thermal Resistance

Thermal Resistance (θ<sub>JA</sub> vs Copper foil area- 1s)



Figure 6. Thermal Resistance

## Electrical Characteristics (unless otherwise specified $V_{BB}$ = 6V to 28V, $T_i$ = -40°C to 150°C)

Parameter	Symbol		Limit		Unit	Condition	
i aranicici	Gymbol	Min	Тур	Max	Onit	Condition	
Power Supply		1				1	
Standby current	IBBL1	-	-	0.5	μA	$V_{BB} = 14 V, V_{IN} = 0 V,$ $V_{OUT} = 0 V, Tj = 25 °C$	
	IBBL2	-	-	20	μΑ	$V_{BB} = 14 V, V_{IN} = 0 V,$ $V_{OUT} = 0 V, Tj = 150 °C$	
Operating Current	I <sub>BBH</sub>	-	2.0	3.5	mA	$V_{BB}$ = 14 V, $V_{IN}$ = 5 V, $V_{OUT}$ = oper	
UVLO Detection Voltage	V <sub>UVLO</sub>	-	-	5.0	V		
UVLO Hysteresis Voltage	VUVHYS	-	-	1.0	V		
Input							
High Level Input Voltage	VINH	2.1	-	-	V		
Low Level Input Voltage	VINL	-	-	0.9	V		
Input Hysteresis Voltage	V <sub>HYS</sub>	-	0.3	-	V		
High Level Input Current	linh	-	50	150	μA	V <sub>IN</sub> = 5 V	
Low Level Input Current	linl	-10	-	+10	μA	V <sub>IN</sub> = 0 V	
Power MOS Output	ı			1			
	Ron1	-	45	60	mΩ	V <sub>BB</sub> = 8 V to 28 V, Tj = 25 °C	
Output ON Resistance	Ron2	-	-	90	mΩ	V <sub>BB</sub> = 8 V to 28 V, Tj = 150 °C	
	R <sub>ON3</sub>	-	-	75	mΩ	V <sub>BB</sub> = 6 V, Tj = 25 °C	
	IOUTL1	-	-	0.5	μA	V <sub>IN</sub> = 0 V, V <sub>OUT</sub> = 0 V, Tj = 25 °C	
Output Leak Current	IOUTL2	-	-	10	μA	V <sub>IN</sub> = 0 V, V <sub>OUT</sub> = 0 V, Tj = 150 °C	
Output Slew Rate when ON	SRON	-	0.3	1	V/µs	V <sub>BB</sub> = 14 V, R <sub>L</sub> = 6.5 Ω	
Output Slew Rate when OFF	SROFF	-	0.3	1	V/µs	$V_{BB}$ = 14 V, $R_L$ = 6.5 $\Omega$	
Propagation Delay when ON	touton	-	60	120	μs	$V_{BB}$ = 14 V, $R_L$ = 6.5 $\Omega$	
Propagation Delay when OFF	toutoff	-	60	120	μs	V <sub>BB</sub> = 14 V, R <sub>L</sub> = 6.5 Ω	
Output Clamp Voltage	VDS	45	50	55	V	V <sub>IN</sub> = 0 V, I <sub>OUT</sub> = 10 mA	
Diagnostics	I			<u> </u>			
Diagnostic Output L Voltage	VSTL	-	-	0.5	V	Ist = 1 mA	
Diagnostic Output Leak Current	ISTL	-	-	10	μA	V <sub>ST</sub> = 5 V	
Propagation Delay Time when Diagnostic Output is ON	t <sub>ston</sub>	-	120	240	μs	$V_{BB}$ = 14 V, $R_L$ = 6.5 $\Omega$	
Propagation Delay Time when Diagnostic Output is OFF	t <sub>STOFF</sub>	-	50	100	μs	$V_{BB}$ = 14 V, R <sub>L</sub> = 6.5 $\Omega$	
Protection Circuit		·		. 1			
Overcurrent Limit Value	I <sub>LIM</sub>	5.0	8.0	12.0	А	V <sub>DS</sub> = 5 V	
Short-to-VCC Detection Voltage	VsHv	V <sub>BB</sub> -1.8	V <sub>BB</sub> -1.2	V <sub>BB</sub> -0.5	V	V <sub>IN</sub> = 0 V	
Load Open Detection Voltage	Vold	2.0	3.0	4.0	V	V <sub>IN</sub> = 0 V	
Load Open Detection Sink Current	IOLD	-	10	30	μA	V <sub>IN</sub> = 0 V, V <sub>OUT</sub> = 5 V	
Thermal Shutdown (Note 1)	T <sub>TSD</sub>	150	175	200	°C		
Thermal Shutdown Hysteresis (Note 1)	TTSDHYS	-	15	-	°C		
$\Delta T_j$ Protection Temperature (Note 1)	Тртј	-	120		°C		

(Unless otherwise specified V\_{BB} = 14 V, IN = 5 V, Tj = 25 °C)



Figure 7. Standby Current vs Power Supply Voltage



Figure 8. Standby Current vs Junction Temperature



Figure 9. Circuit Current vs Power Supply Voltage



Figure 10. Circuit Current vs Junction Temperature

## **Typical Performance Curves - continued**

. (Unless otherwise specified V<sub>BB</sub> = 14 V, IN = 5 V, Tj = 25 °C)



Figure 11. UVLO Detection Voltage vs Junction Temperature



Figure 12. Input Voltage vs Junction Temperature



Figure 13. Input Current vs Junction Temperature



Figure 14. Output ON Resistance vs Supply Voltage

## **Typical Performance Curves - continued**

(Unless otherwise specified  $V_{BB}$  = 14 V, IN = 5 V, Tj = 25 °C)



Figure 15. Output ON Resistance vs Junction Temperature



Figure 16. Output leak Current vs Junction Temperature



Figure 17. Output Slew Rate vs Junction Temperature



Figure 18. Output ON, OFF Propagation Delay Time vs Junction Temperature

(Unless otherwise specified  $V_{BB}$  = 14 V, IN = 5 V, Tj = 25 °C)



Propagation Delay Time vs Junction Temperature

## **Typical Performance Curves - continued**

(Unless otherwise specified V<sub>BB</sub> = 14 V, IN = 5 V, Tj = 25 °C)



Figure 23. Active Clamp Energy vs Output Current

## **Measurement Circuit**



Figure 24. Standby Current Low-Level Input Current Output Leak Current Diagnostic Output Leak Current



Figure 25. Operating Current



Figure 26. UVLO Detection Voltage UVLO Hysteresis Voltage High Level Input Voltage Low Level Input Voltage Input Hysteresis Voltage High Level Input Current Thermal Shutdown Thermal Shutdown Hysteresis



Figure 27. Output ON Resistance Output Clamp Voltage

## **Measurement Circuit - continued**



Figure 28. Output ON Slew Rate Output OFF Slew Rate Output ON Propagation Delay Time Output OFF Propagation Delay Time Diagnostic Output ON Propagation Delay Time Diagnostic Output OFF Propagation Delay Time



Figure 29. Diagnostic Output Low Voltage



Figure 30. Open Load Detection Voltage Open Load Detection Sink Current

## Switching Time Measurement Condition



Figure 31. Switching Time Measurement Diagram



Figure 32. Switching Time Measurement Waveform

## **Timing Chart**



Figure 33. Timing Chart

## **Function Description**

## 1. Protection Function

Т	able 1. Detection	and Release Conditions of Each Pro	tection Function a	and Diagnostic Out	put
Mode		Conditions	IN	ST1	ST2
Normal	Standby	-	Low	High	High
Condition	Operating	-	High	Low	High
		Detect V <sub>OUT</sub> ≥ 3.0 V (Typ)	Low	Low	High
Open Load D	etect (OLD)	Release V <sub>OUT</sub> ≤ 2.4 V (Typ)	Low	High	High
Short to VBB Detection		Detect V <sub>OUT</sub> > VBB-1.2 V (Typ)		Low	Low
		Release V <sub>OUT</sub> < VBB-2.0V(Typ)	Low	Low	High
Low Voltage Output OFF (UVLO)		Detect V <sub>BB</sub> ≤ 5.0 V (Max)	High	High	High
		Release V <sub>BB</sub> ≥ 6.0 V (Max)	High	Low	High
Thermal Shutdown (TSD) <sup>(Note</sup>		Detect Tj ≥ 175 °C (Typ)	High	High	High
1)		Release Tj ≤ 160 °C (Typ)	High	Low	High
	(Note 2)	Detect ∆Tj ≥ 120 °C (Typ)	High	High	High
ΔTj Protection <sup>(Note 2)</sup>		Release ΔTj ≤ 80 °C (Typ)	High	Low	High
Over Current	Protection	Detect I <sub>OUT</sub> ≥ 8.0 A (Typ)	High	High	High
(OCP)		Release I <sub>OUT</sub> < 8.0 A (Typ)	High	Low	High

(Note 1) Thermal shutdown is automatically restored to normal operation. (Note 2) Protect function by detecting PowerMOS sharp increase of temperature difference with control circuit.

This IC has a built-in protection detection function as mentioned above and outputs the abnormal condition with ST1 and ST2 pins.

ST1 is output for output detect and each protect function.

ST1 change from High to Low when OUT rise by near VBB during normal operation.

And change from Low to High when detect each protection or OUT is less than VBB-1.2V(Typ).

ST2 is output for open load detection and Short to VBB detection during IN = Low.

It is self-rest and operation becomes normal when each protection releases after detecting.

## **Function Description - continued**

#### 2. Overcurrent Protection

This IC has a built-in overcurrent protection function. When overcurrent flows in the output, the output current is limited to 8.0 A (Typ) and self-diagnostic output 1 (ST1) becomes High.

## 3. Thermal Shutdown and ∠Tj Protection Detection

## 3.1 Thermal Shutdown Protection

This IC has a built-in thermal shutdown protection function. When the IC chip temperature exceeds175 °C (Typ), the output is turned OFF and self-diagnostic output 1 (ST1) becomes High. When the temperature goes below 160 °C (Typ), output will self-reset and operation becomes normal.

#### 3.2 **ΔTj Protection**

This IC has a built-in  $\Delta Tj$  protection function that turns OFF the output when the temperature difference (T<sub>DTJ</sub>) between the POWER-MOS unit (T<sub>POWER-MOS</sub>) and the control unit (T<sub>AMB</sub>) in the IC is 120 °C (Typ) or more.  $\Delta Tj$  protection also has a built-in hysteresis (T<sub>DTJHYS</sub>) that returns the output to normal state when the temperature difference becomes 80 °C (Typ) or less.

Figure 34 shows the timing chart of thermal shutdown protection and  $\Delta Tj$  protection during output short to GND fault.





(Note 1) When output voltage falls to output ON detection voltage (V<sub>SHV</sub>) or less at the output to GND is shorted or rare short, IC is judged that the output voltage is abnormal. Hence, ST1, ST2 may not be able to turn low.

## **Function Description - continued**

4. Open Load Detection



Figure 35. Open Load Detection Block Diagram

Open load can be detected by connecting an external resistance  $R_{OLD}$  between power supply  $V_{BB}$  and output. When output load is disconnected during input is low, diagnostic output the ST1 pin is turned to low to indicate abnormality. To reduce the standby current of the system, an open load resistance switch  $S_{OLD}$  is recommended. When the SW1 is OFF, voltage of the OUT does not fall to GND level. Because, when the IN pin is low, the voltage of the OUT pin does not become under or equal to the Output ON Detection Voltage ( $V_{DSDET}$ ). To pulled down the OUT pin, pulled down resistance  $R_{PD}$  is recommended. The resistance  $R_{PD}$  is 4.3 k $\Omega$  or less for outflow current from the OUT pin.

## 4.1 When the OUT is pulled down by the load (Normal function)

The value of external resistance  $R_{OLD}$  is decided based on used minimum power supply voltage (V<sub>BB</sub>), internal resistance  $R_1$  and  $R_2$  and open detection voltage V<sub>OLD</sub>. External resistance  $R_{PD}$  is unnecessary. The equation for calculating the  $R_{OLD}$  value is shown below.

$$R_{OLD} < \frac{V_{BB} \times (R_{1(Min)} + R_{2(Min)})}{V_{OLD(Max)}} - (R_{1(Min)} + R_{2(Min)}) [\Omega]$$

The above formula is summarized as follows.

$$R_{OLD} < V_{BB} \times 75 \times 10^3 - 300 \times 10^3$$
 [ $\Omega$ ]

R<sub>OLD</sub> value is fell below the above calculated result.

#### 4.2 If the SW is OFF, the output is no longer pulled down by the load

The value of external resistance  $R_{OLD}$  is decided based on used minimum power supply voltage (V<sub>BB</sub>), external resistance  $R_{PD}$  and open detection voltage V<sub>OLD</sub>.

The equation for calculating the R<sub>OLD</sub> value is shown below.

$$R_{OLD} < \frac{V_{BB} \times R_{PD}}{V_{OLD(Max)}} - R_{PD} \quad [\Omega]$$

When  $R_{\text{PD}}$  is 4.3 kΩ, the above formula is summarized as follows.

$$R_{OLD} < V_{BB} \times 1.075 \times 10^3 - 4.3 \times 10^3 \ [\Omega]$$

 $R_{\mbox{\scriptsize OLD}}$  value is fell below the above calculated result

## **Function Description - continued**

#### 5. Other Detection

5.1 GND open protection



Figure 36. GND Open Detection Block Diagram

When GND of the IC is open, the output is switched OFF regardless of the input voltage. However, self-diagnostic output (ST1, ST2) is not flagged. When an inductive load is connected, the active clamp operates when the GND pin is open

#### 5.2 Reverse-Battery Connection Protection



Figure 37. Reverse-Battery Connection Block Diagram

When the battery connection is reversed, an excessive amount of current will flow to internal part of IC and this may sometimes lead to IC destruction.

As a countermeasure, this IC has a built-in reverse battery connection protection function without external components such as resistors and diodes.

#### Function Description - continued 5.3 MCU I/O Protection



Figure 38. MCU I/O Protection

Negative surge voltage to the IN pin, the ST1 pin and the ST2 pin may cause damage to the MCU's I/O pins. In order to prevent those damages, it is recommended to insert limiting resistors between IC pins and MCU.

## **Application Circuit Diagram**



## Figure 39. Application Circuit Diagram

Symbol	Value	Purpose	
Rin	4.7 kΩ	Limit resistance for negative surge	
Rst1, Rst2	4.7 kΩ	Limit resistance for negative surge	
Rst1pu, Rst2pu	10 kΩ	Pull up ST1 / ST2 pin to MCU power supply, these pins are open drain output	
С <sub>VBB</sub>	1 µF	For battery line voltage spike filter	
R <sub>PD</sub>	4.3 kΩ	For output pulled down	
Rold	2 kΩ	For open load detection	

## I/O Equivalence Circuits



Resistance values shown in the diagrams above are typical values

## **Operational Notes**

## 1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

## 2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

## 3. Ground Voltage

Except for pins the output and the input of which were designed to go below ground, ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition.

## 4. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

## 5. Recommended Operating Conditions

The function and operation of the IC are guaranteed within the range specified by the recommended operating conditions. The characteristic values are guaranteed only under the conditions of each item specified by the electrical characteristics.

## 6. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

### 7. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

#### 8. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

## 9. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

#### 10. Ceramic Capacitor

When using a ceramic capacitor, determine a capacitance value considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

#### 11. Thermal Shutdown Function (TSD)

This IC has a built-in thermal shutdown function that prevents heat damage to the IC. Normal operation should always be within the IC's maximum junction temperature rating. If however the rating is exceeded for a continued period, the junction temperature (Tj) will rise which will activate the TSD function that will turn OFF power output pins. When the Tj falls below the TSD threshold, the circuits are automatically restored to normal operation.

Note that the TSD function operates in a situation that exceeds the absolute maximum ratings and therefore, under no circumstances, should the TSD function be used in a set design or for any purpose other than protecting the IC from heat damage.

## **Operational Notes – continued**

#### 12. Over Current Protection Function (OCP)

This IC incorporates an integrated overcurrent protection function that is activated when the load is shorted. This protection function is effective in preventing damage due to sudden and unexpected incidents. However, the IC should not be used in applications characterized by continuous operation or transitioning of the protection function.

## 13. Active Clamp Operation

The IC integrates the active clamp function to internally absorb the reverse energy  $E_L$  which is generated when the inductive load is turned off. When the active clamp operates, the thermal shutdown function does not work. Decide a load so that the reverse energy  $E_L$  is active clamp tolerance  $E_{AS}$  (refer to Figure 23. Active Clamp Energy vs Output Current) or under when inductive load is used.

## 14. Open Power Supply Pin

When the power supply pin (VBB) becomes open at ON (IN = High), the output is switched to OFF regardless of input voltage. If an inductive load is connected, the active clamp operates when VBB is open and becomes the same potential as that on the ground. At this time, the output voltage drops down to -48 V (Typ).

## 15. Open GND Pin

When the GND pin becomes open at ON (IN = High), the output is switched to OFF regardless of input voltage. If an inductive load is connected, the active clamp operates when the GND pin is open.

## **Ordering Information**



## Marking Diagram





## **Revision History**

Date	Revision	Changes
27.Mar.2020	001	New Release
22.May.2020	002	<ul> <li>P.6 Thermal Resistance Between Junction and Surroundings Temperature Thermal Resistance (θ<sub>JA</sub>) value is changed.</li> <li>P.10 Electrical Characteristics Condition of Overcurrent Limit Value (I<sub>LIM</sub>) is added.</li> <li>P.20 Function Description Diagnostic Output in OLD detection and release is changed.</li> <li>P.26 I/O Equivalence Circuits Equivalence Circuits figures are changed.</li> </ul>
19.Oct.2020	003	<ul> <li>P.4 Definition</li> <li>Figure of Voltage and Current Definition is changed.</li> <li>P.5 Absolute Maximum Ratings</li> <li>Supply Voltage for Reverse-Battery Connection Protection is added.</li> <li>About active clamp tolerance, note is changed and caution is added.</li> <li>P.10 Electrical Characteristics</li> <li>Condition of Output Clamp Voltage is changed.</li> <li>P.28 Operational Notes</li> <li>Description of Ground Voltage, Thermal Shutdown Function (TSD), Active Clamp Operation, Open Power Supply Pin and Open GND Pin is changed.</li> </ul>

## Notice

#### **Precaution on using ROHM Products**

 If you intend to use our Products in devices requiring extremely high reliability (such as medical equipment (Note 1), aircraft/spacecraft, nuclear power controllers, etc.) and whose malfunction or failure may cause loss of human life, bodily injury or serious damage to property ("Specific Applications"), please consult with the ROHM sales representative in advance. Unless otherwise agreed in writing by ROHM in advance, ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of any ROHM's Products for Specific Applications.

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CLASSⅣ		CLASSII	

2. ROHM designs and manufactures its Products subject to strict quality control system. However, semiconductor products can fail or malfunction at a certain rate. Please be sure to implement, at your own responsibilities, adequate safety measures including but not limited to fail-safe design against the physical injury, damage to any property, which a failure or malfunction of our Products may cause. The following are examples of safety measures:

[a] Installation of protection circuits or other protective devices to improve system safety

[b] Installation of redundant circuits to reduce the impact of single or multiple circuit failure

- 3. Our Products are not designed under any special or extraordinary environments or conditions, as exemplified below. Accordingly, ROHM shall not be in any way responsible or liable for any damages, expenses or losses arising from the use of any ROHM's Products under any special or extraordinary environments or conditions. If you intend to use our Products under any special or extraordinary environments or conditions (as exemplified below), your independent verification and confirmation of product performance, reliability, etc, prior to use, must be necessary:
  - [a] Use of our Products in any types of liquid, including water, oils, chemicals, and organic solvents
  - [b] Use of our Products outdoors or in places where the Products are exposed to direct sunlight or dust
  - [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
  - [d] Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
  - [e] Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
  - [f] Sealing or coating our Products with resin or other coating materials
  - [g] Use of our Products without cleaning residue of flux (Exclude cases where no-clean type fluxes is used. However, recommend sufficiently about the residue.); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
  - [h] Use of the Products in places subject to dew condensation
- 4. The Products are not subject to radiation-proof design.
- 5. Please verify and confirm characteristics of the final or mounted products in using the Products.
- 6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse, is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- 7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
- 8. Confirm that operation temperature is within the specified range described in the product specification.
- 9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

#### Precaution for Mounting / Circuit board design

- 1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- 2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

## Precautions Regarding Application Examples and External Circuits

- 1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.
- 2. You agree that application notes, reference designs, and associated data and information contained in this document are presented only as guidance for Products use. Therefore, in case you use such information, you are solely responsible for it and you must exercise your own independent verification and judgment in the use of such information contained in this document. ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of such information.

#### **Precaution for Electrostatic**

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of lonizer, friction prevention and temperature / humidity control).

#### Precaution for Storage / Transportation

- 1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
  - [a] the Products are exposed to sea winds or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
  - [b] the temperature or humidity exceeds those recommended by ROHM
  - [c] the Products are exposed to direct sunshine or condensation
  - [d] the Products are exposed to high Electrostatic
- 2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.
- 3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

#### **Precaution for Product Label**

A two-dimensional barcode printed on ROHM Products label is for ROHM's internal use only.

#### Precaution for Disposition

When disposing Products please dispose them properly using an authorized industry waste company.

#### Precaution for Foreign Exchange and Foreign Trade act

Since concerned goods might be fallen under listed items of export control prescribed by Foreign exchange and Foreign trade act, please consult with ROHM in case of export.

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