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bq27542-G1

ZHCSDQ9-APRIL 2015

# bq27542-G1 用于电池组集成的单节锂离子电池电量监测计

Technical

Documents

## 1 特性

- 电池电量监测计适用于 1 节 (1sXp) 锂离子电池应用(最高容量 14500mAh)
- 微控制器外设提供:
  - 精确的电池电量监测,最高支持 14500mAh
  - 用于电池温度报告的内部或者外部温度传感器
  - 安全哈希算法 (SHA)-1 / 哈希消息认证码 (HMAC) 认证
  - 使用寿命的数据记录
  - 64 字节非易失性暂用闪存
- 基于已获专利的 Impedance Track<sup>™</sup> 技术的电池电 量计量
  - 用于电池续航能力精确预测的电池放电模拟曲线
  - 可针对电池老化、电池自放电以及温度/速率低效情况进行自动调节
  - 低值感应电阻器 (5mΩ 至 20mΩ)
- 高级电量计量特性
  - 内部短路检测
  - 电池端子断开侦测
- 高速 1 线 (HDQ) 和 I<sup>2</sup>C 接口格式,用于与主机系 统通信
- 小型 12 引脚 2.50mm x 4.00mm 小外形尺寸无引 线 (SON) 封装
- 满足电池跳变点 (BTP) 要求

- 2 应用
- 智能手机
- 平板电脑
- 数码相机与视频摄像机

Tools &

Software

- 手持式终端
- MP3 或多媒体播放器

## 3 说明

德州仪器 (TI) 的 bq27542-G1 锂离子电池电量监测计 是一款微控制器外设,可为单节锂离子电池组提供电量 监测。 该器件可实现精确的电池电量监测,并且对系 统微控制器固件开发的要求极低。 这款电量监测计驻 留在电池组内或者内置电池(不可拆卸)的系统主板 上。

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此电量监测计采用已获专利的 Impedance Track™ 算 法进行电量监测,并提供电池剩余电量 (mAh)、充电 状态 (%)、续航时间(分钟)、电池电压 (mV) 以及温 度 (°C) 等信息。该器件还提供针对内部短路或电池端 子断开事件的检测功能。

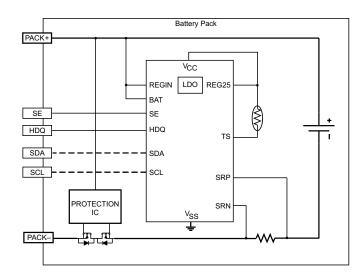
这款电量监测计还特有针对安全电池组认证(使用 SHA-1/HMAC 认证算法)的集成支持功能。

#### 器件信息<sup>(1)</sup>

器件型号	封装	封装尺寸 (标称值)
bq27542-G1	SON (12)	2.50mm x 4.00mm

(1) 要了解所有可用封装,请见数据表末尾的可订购产品附录。

## 4 简化电路原理图



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## 5 修订历史记录

日期	修订版本	注释
2015 年 4 月	*	最初发布版本

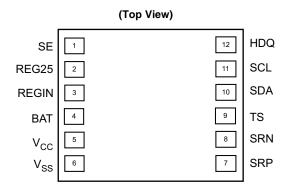


## 6 Device Comparison Table

PRODUCTION PART NO. <sup>(1)</sup>	PACKAGE	T <sub>A</sub>	COMMUNICATION FORMAT	TAPE AND REEL QUANTITY
bq27542DRZR-G1	SON-12	–40°C to 85°C	I <sup>2</sup> C, HDQ <sup>(1)</sup>	3000
bq27542DRZT-G1	SON-12	-40°C 10 85°C	ГС, ⊓DQ <sup>\;</sup> ∕	250

(1) The bq27542-G1 device is shipped in  $I^2C$  mode.

## 7 Pin Configurations and Functions



#### **Pin Functions**

F	PIN TYPE <sup>(1)</sup>		DESCRIPTION
NAME	NUMBER	ITPE	DESCRIPTION
BAT	4	I	Cell-voltage measurement input. ADC input. Decouple with 0.1-µF capacitor.
HDQ	12	I/O	HDQ serial communications line (Slave). Open-drain. Use with 10-k $\Omega$ pullup resistor (typical) or leave floating when it is not used.
REG25	2	Р	2.5-V output voltage of the internal integrated LDO. Connect a minimum 0.47-µF ceramic capacitor.
REGIN	3	Р	The input voltage for the internal integrated LDO. Connect a 0.1-µF ceramic capacitor.
SCL	11	I	Slave $I^2C$ serial communications clock input line for communication with the system (slave). Open-drain I/O. Use with a 10-k $\Omega$ pullup resistor (typical).
SDA	10	I/O	Slave $I^2C$ serial communications data line for communication with the system (slave). Open-drain I/O. Use with a 10-k $\Omega$ pullup resistor (typical).
SE	1	0	Shutdown Enable output. Push-pull output. Leave floating when it is not used.
SRN	8	IA	Analog input pin connected to the internal coulomb counter with a Kelvin connection where SRN is nearest the PACK– connection. Connect to $5$ -m $\Omega$ to $20$ -m $\Omega$ sense resistor.
SRP	7	IA	Analog input pin connected to the internal coulomb counter with a Kelvin connection where SRP is nearest the CELL– connection. Connect to $5-m\Omega$ to $20-m\Omega$ sense resistor.
TS	9	IA	Pack thermistor voltage sense (use 103AT-type thermistor). ADC input
V <sub>CC</sub>	5	Р	Processor power input. The minimum 0.47- $\mu$ F capacitor connected to REG25 should be close to V <sub>CC</sub> .
V <sub>SS</sub>	6	Р	Device ground

(1) I/O = Digital input/output, IA = Analog input, P = Power connection

## 8 Specifications

#### 8.1 Absolute Maximum Ratings

Over-operating free-air temperature range (unless otherwise noted)<sup>(1)</sup>

		MIN	MAX	UNIT
VI	Regulator input, REGIN	-0.3	24	V
V <sub>CC</sub>	Supply voltage range	-0.3	2.75	V
V <sub>IOD</sub>	Open-drain I/O pins (SDA, SCL, HDQ)	-0.3	6	V
V <sub>BAT</sub>	BAT input (pin 4)	-0.3	6	V
VI	Input voltage range to all others (pins 1, 7, 8, 9)	-0.3	V <sub>CC</sub> + 0.3	V
T <sub>F</sub>	Functional temperature range	-40	100	°C
T <sub>stg</sub>	Storage temperature	-65	150	°C

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

#### 8.2 ESD Ratings

				VALUE	UNIT
		Human-body model (HBM), per	All pins except 4 (BAT)	±2000	
Viere Electrostatic discharge	Electrostatic discharge	ANSI/ESDA/JEDEC JS-001 <sup>(1)</sup>	Pin 4 (BAT)	±1500	V
V <sub>(ESD)</sub>		Charged-device model (CDM), per JEDEC specification JESD22-C101 <sup>(2)</sup>	All pins	±250	v

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### 8.3 Recommended Operating Conditions

 $T_A = -40^{\circ}C$  to 85°C; typical values at  $T_A = 25^{\circ}C$  and  $V_{(REGIN)} = V_{BAT} = 3.6$  V (unless otherwise noted)

			MIN	NOM	MAX	UNIT
VI		No operating restrictions	2.7		5.5	V
vi	Supply voltage, REGIN	No FLASH writes	2.45		5.5   2.7   1   0   1   6   0.4   0   0.6   6	v
I <sub>CC</sub>	Normal operating mode current <sup>(1)</sup>	Fuel gauge in NORMAL mode I <sub>LOAD</sub> > <b>Sleep Current</b>		131		μA
I <sub>(SLP)</sub>	Low-power operating mode current <sup>(1)</sup>	Fuel gauge in SLEEP mode I <sub>LOAD</sub> < <i>Sleep Current</i>		60		μA
I <sub>(FULLSLP)</sub>	Low-power operating mode current <sup>(1)</sup>	Fuel gauge in FULLSLEEP mode I <sub>LOAD</sub> < <i>Sleep Current</i>		21		μA
I <sub>(HIB)</sub>	Hibernate operating mode current <sup>(1)</sup>	Fuel gauge in HIBERNATE mode Available in $I^2$ C mode only. $I_{LOAD} < Hibernate Current$		6		μA
V <sub>OL</sub>	Output voltage low (HDQ, SDA, SCL, SE)	I <sub>OL</sub> = 3 mA			0.4	V
V <sub>OH(PP)</sub>	Output high voltage (SE)	$I_{OH} = -1 \text{ mA}$	$V_{CC} - 0.5$			V
V <sub>OH(OD)</sub>	Output high voltage (HDQ, SDA, SCL)	External pullup resistor connected to $V_{CC}$	V <sub>CC</sub> – 0.5			V
V <sub>IL</sub>	Input voltage low (HDQ, SDA, SCL)		-0.3		0.6	V
V <sub>IH</sub>	Input voltage high (HDQ, SDA, SCL)		1.2		6	V
V <sub>(A1)</sub>	Input voltage range (TS)		V <sub>SS</sub> – 0.125		2	V
V <sub>(A2)</sub>	Input voltage range (BAT)		V <sub>SS</sub> – 0.125		5	V
V <sub>(A3)</sub>	Input voltage range (SRP, SRN)		V <sub>SS</sub> – 0.125		0.125	V
l <sub>lkg</sub>	Input leakage current (I/O pins)				0.3	μA
t <sub>PUCD</sub>	Power-up communication delay			250		ms

(1) Specified by design. Not tested in production.



#### 8.4 Thermal Information

Over-operating free-air temperature range (unless otherwise noted)

		bq27542-G1	
	THERMAL METRIC <sup>(1)</sup>	DRZ	UNIT
		(12 PINS)	
R <sub>θJA</sub>	Junction-to-ambient thermal resistance	64.1	
R <sub>0JC(top)</sub>	Junction-to-case (top) thermal resistance	59.8	
R <sub>θJB</sub>	Junction-to-board thermal resistance	52.7	80 AM
ΨJT	Junction-to-top characterization parameter	0.3	°C/W
Ψ <sub>JB</sub>	Junction-to-board characterization parameter	28.3	
R <sub>0JC(bot)</sub>	Junction-to-case (bottom) thermal resistance	2.4	

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.

#### 8.5 Electrical Characteristics: Power-On Reset

 $T_A = -40^{\circ}$ C to 85°C,  $C_{(REG)} = 0.47 \mu$ F, 2.45 V <  $V_{(REGIN)} = V_{BAT}$  < 5.5 V; typical values at  $T_A = 25^{\circ}$ C and  $V_{(REGIN)} = V_{BAT} = 3.6$  V (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
V <sub>IT+</sub>	Positive-going battery voltage input at $V_{CC}$		2.05	2.20	2.31	V
V <sub>HYS</sub>	Power-on reset hysteresis			115		mV

#### 8.6 2.5-V LDO Regulator<sup>(1)</sup>

 $T_A = -40^{\circ}$ C to 85°C,  $C_{(REG)} = 0.47 \mu$ F, 2.45 V <  $V_{(REGIN)} = V_{BAT}$  < 5.5 V; typical values at  $T_A = 25^{\circ}$ C and  $V_{(REGIN)} = V_{BAT} = 3.6$  V (unless otherwise noted)

	PARAMETER	TEST CONDITIO	NS	MIN	TYP	MAX	UNIT
N	Regulator output voltage,	2.7 V ≤ V <sub>(REGIN)</sub> ≤ 5.5 V, I <sub>OUT</sub> ≤ 16 mA	$T_A = -40^{\circ}C$ to	2.4	2.5	2.6	V
Vo	REG25	2.45 V $\leq$ V <sub>(REGIN)</sub> $<$ 2.7 V (low battery), I <sub>OUT</sub> $\leq$ 3 mA	85°C	2.4			V
I <sub>OS</sub> <sup>(2)</sup>	Short circuit current limit	V <sub>(REG25)</sub> = 0 V	$T_A = -40^{\circ}C$ to 85°C			250	mA

(1) LDO output current, I<sub>OUT</sub>, is the total load current. LDO regulator should be used to power internal fuel gauge only.

(2) Specified by design. Not production tested.

#### 8.7 Internal Temperature Sensor Characteristics

 $T_A = -40^{\circ}C$  to 85°C,  $C_{(REG)} = 0.47 \ \mu\text{F}$ , 2.45 V <  $V_{(REGIN)} = V_{BAT}$  < 5.5 V; typical values at  $T_A = 25^{\circ}C$  and  $V_{(REGIN)} = V_{BAT} = 3.6 \text{ V}$  (unless otherwise noted)

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
G <sub>(TEMP)</sub> Temperature sensor voltage gain			-2.0		mV/°C

#### 8.8 Internal Clock Oscillators

 $T_A = -40^{\circ}$ C to 85°C,  $C_{(REG)} = 0.47 \mu$ F, 2.45 V < ( $V_{(REGIN)} = V_{BAT}$ ) < 5.5 V; typical values at  $T_A = 25^{\circ}$ C and  $V_{(REGIN)} = V_{BAT} = 3.6$  V (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
f <sub>(OSC)</sub>	Operating frequency			8.389		MHz
f <sub>(LOSC)</sub>	Operating frequency			32.768		kHz



## 8.9 Integrating ADC (Coulomb Counter) Characteristics

 $T_A = -40^{\circ}C$  to 85°C,  $C_{(REG)} = 0.47 \ \mu$ F, 2.45 V <  $V_{(REGIN)} = V_{BAT}$  < 5.5 V; typical values at  $T_A = 25^{\circ}C$  and  $V_{(REGIN)} = V_{BAT} = 3.6 \ V$  (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
V <sub>IN(SR)</sub>	Input voltage range, $V_{(SRN)}$ and $V_{(SRP)}$	$V_{SR} = V_{(SRN)} - V_{(SRP)}$	-0.125		0.125	V
t <sub>CONV(SR)</sub>	Conversion time	Single conversion		1		s
	Resolution		14		15	bits
V <sub>OS(SR)</sub>	Input offset			10		μV
I <sub>NL</sub>	Integral nonlinearity error			±0.007	±0.034	FSR
Z <sub>IN(SR)</sub>	Effective input resistance <sup>(1)</sup>		2.5			MΩ
I <sub>lkg(SR)</sub>	Input leakage current <sup>(1)</sup>				0.3	μA

(1) Specified by design. Not production tested.

#### 8.10 ADC (Temperature and Cell Voltage) Characteristics

 $T_A = -40^{\circ}C$  to 85°C,  $C_{(REG)} = 0.47 \mu$ F, 2.45 V <  $V_{(REGIN)} = V_{BAT}$  < 5.5 V; typical values at  $T_A = 25^{\circ}C$  and  $V_{(REGIN)} = V_{BAT} = 3.6$  V (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
V <sub>IN(ADC)</sub>	Input voltage range		-0.2		1	V
t <sub>CONV(ADC)</sub>	Conversion time				125	ms
	Resolution		14		15	bits
V <sub>OS(ADC)</sub>	Input offset			1		mV
Z <sub>(ADC1)</sub>	Effective input resistance (TS) <sup>(1)</sup>			5		kΩ
Z <sub>(ADC2)</sub>	Effective input resistance (BAT) <sup>(1)</sup>	bq27542-G1 not measuring cell voltage	8			MΩ
(, (202)		bq27542-G1 measuring cell voltage		100		kΩ
I <sub>lkg(ADC)</sub>	Input leakage current <sup>(1)</sup>				0.3	μA

(1) Specified by design. Not production tested.

### 8.11 Data Flash Memory Characteristics

 $T_A = -40^{\circ}C$  to 85°C,  $C_{(REG)} = 0.47 \ \mu$ F, 2.45 V <  $V_{(REGIN)} = V_{BAT}$  < 5.5 V; typical values at  $T_A = 25^{\circ}C$  and  $V_{(REGIN)} = V_{BAT} = 3.6 \ V$  (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t <sub>DR</sub>	Data retention <sup>(1)</sup>		10			Years
	Flash programming write-cycles <sup>(1)</sup>		20,000			Cycles
t <sub>WORDPROG</sub>	Word programming time <sup>(1)</sup>				2	ms
I <sub>CCPROG</sub>	Flash-write supply current <sup>(1)</sup>			5	10	mA

(1) Specified by design. Not production tested.

#### 8.12 Timing Requirements

 $T_A = -40^{\circ}$ C to 85°C,  $C_{REG} = 0.47 \mu$ F, 2.45 V <  $V_{REGIN} = V_{BAT}$  < 5.5 V; typical values at  $T_A = 25^{\circ}$ C and  $V_{REGIN} = V_{BAT} = 3.6$  V (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	NOM	MAX	UNIT
t <sub>r</sub>	SCL/SDA rise time				300	ns
t <sub>f</sub>	SCL/SDA fall time				300	ns
t <sub>w(H)</sub>	SCL pulse width (high)		600			ns
t <sub>w(L)</sub>	SCL pulse width (low)		1.3			μs
t <sub>su(STA)</sub>	Setup for repeated start		600			ns
t <sub>d(STA)</sub>	Start to first falling edge of SCL		600			ns
t <sub>su(DAT)</sub>	Data setup time		1000			ns
t <sub>h(DAT)</sub>	Data hold time		0			ns



### Timing Requirements (接下页)

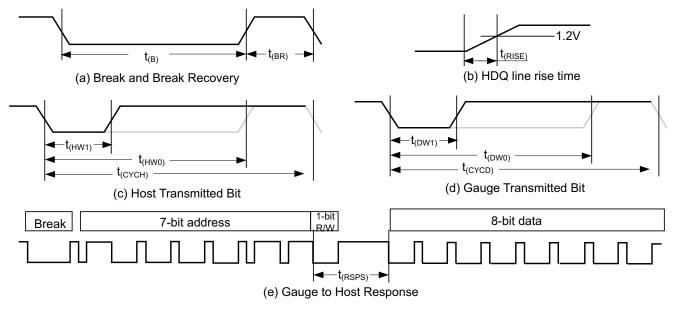
 $T_A = -40^{\circ}$ C to 85°C,  $C_{REG} = 0.47 \mu$ F, 2.45 V <  $V_{REGIN} = V_{BAT}$  < 5.5 V; typical values at  $T_A = 25^{\circ}$ C and  $V_{REGIN} = V_{BAT} = 3.6$  V (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	NOM MAX	UNIT
t <sub>su(STOP)</sub>	Setup time for stop		600		ns
t <sub>BUF</sub>	Bus free time between stop and start		66		μs
f <sub>SCL</sub>	Clock frequency			400	kHz

#### 8.13 Timing Requirements: HDQ Communication

 $T_A = -40^{\circ}$ C to 85°C,  $C_{REG} = 0.47 \mu$ F, 2.45 V <  $V_{REGIN} = V_{BAT}$  < 5.5 V; typical values at  $T_A = 25^{\circ}$ C and  $V_{REGIN} = V_{BAT} = 3.6$  V (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	NOM	MAX	UNIT
t <sub>(CYCH)</sub>	Cycle time, host to bq27542-G1		190			μs
t <sub>(CYCD)</sub>	Cycle time, bq27542-G1 to host		190	205	250	μs
t <sub>(HW1)</sub>	Host sends 1 to bq27542-G1		0.5		50	μs
t <sub>(DW1)</sub>	bq27542-G1 sends 1 to host		32		50	μs
t <sub>(HW0)</sub>	Host sends 0 to bq27542-G1		86		145	μs
t <sub>(DW0)</sub>	bq27542-G1 sends 0 to host		80		145	μs
t <sub>(RSPS)</sub>	Response time, bq27542-G1 to host		190		950	μs
t <sub>(B)</sub>	Break time		190			μs
t <sub>(BR)</sub>	Break recovery time		40			μs
t <sub>(RISE)</sub>	HDQ line rising time to logic 1 (1.2 V)				950	ns
t <sub>(TRND)</sub>	Turnaround time (time from the falling edge of the last transmitted bit of 8-bit data and the falling edge of the next Break signal)		210			μs





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## 8.14 Timing Requirements: I<sup>2</sup>C-Compatible Interface

 $T_{A} = -40^{\circ}C \text{ to } 85^{\circ}C, C_{REG} = 0.47 \mu\text{F}, 2.45 \text{ V} < V_{REGIN} = V_{BAT} < 5.5 \text{ V}; \text{ typical values at } T_{A} = 25^{\circ}C \text{ and } V_{REGIN} = V_{BAT} = 3.6 \text{ V} \text{ (unless otherwise noted)}$ 

	PARAMETER	TEST CONDITIONS	MIN	NOM	MAX	UNIT
t <sub>r</sub>	SCL/SDA rise time				300	ns
t <sub>f</sub>	SCL/SDA fall time				300	ns
t <sub>w(H)</sub>	SCL pulse width (high)		600			ns
t <sub>w(L)</sub>	SCL pulse width (low)		1.3			μs
t <sub>su(STA)</sub>	Setup for repeated start		600			ns
t <sub>d(STA)</sub>	Start to first falling edge of SCL		600			ns
t <sub>su(DAT)</sub>	Data setup time		1000			ns
t <sub>h(DAT)</sub>	Data hold time		0			ns
t <sub>su(STOP)</sub>	Setup time for stop		600			ns
t <sub>BUF</sub>	Bus free time between stop and start		66			μs
f <sub>SCL</sub>	Clock frequency				400	kHz

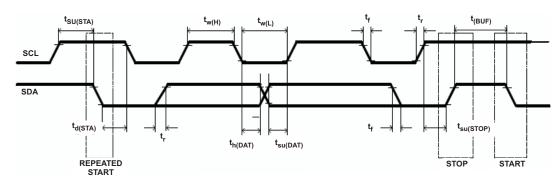
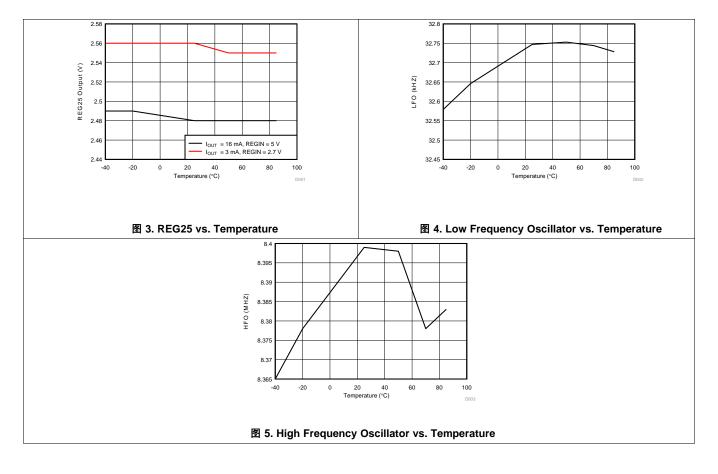


图 2. I<sup>2</sup>C-Compatible Interface Timing Diagrams



## 8.15 Typical Characteristics



## 9 Detailed Description

#### 9.1 Overview

The bq27542-G1 fuel gauge accurately predicts the battery capacity and other operational characteristics of a single Li-based rechargeable cell. It can be interrogated by a system processor to provide cell information, such as state-of-charge (SOC), time-to-empty (TTE), and time-to-full (TTF).

To minimize power consumption, the fuel gauge has different power modes: NORMAL, SLEEP, FULLSLEEP, and HIBERNATE. The fuel gauge passes automatically between these modes, depending upon the occurrence of specific events, though a system processor can initiate some of these modes directly. More details can be found in *Device Functional Modes*.

#### 注

The following formatting conventions are used in this document:

**Commands:** *italics* with parentheses() and no breaking spaces, for example: RemainingCapacity()

Data Flash: italics, bold, and breaking spaces, for example: Design Capacity

Register Bits and Flags: italics with brackets[], for example: [TDA]

Data Flash Bits: italics, bold, and brackets[], for example: [LED1]

Modes and States: All capitals, for example: UNSEALED mode

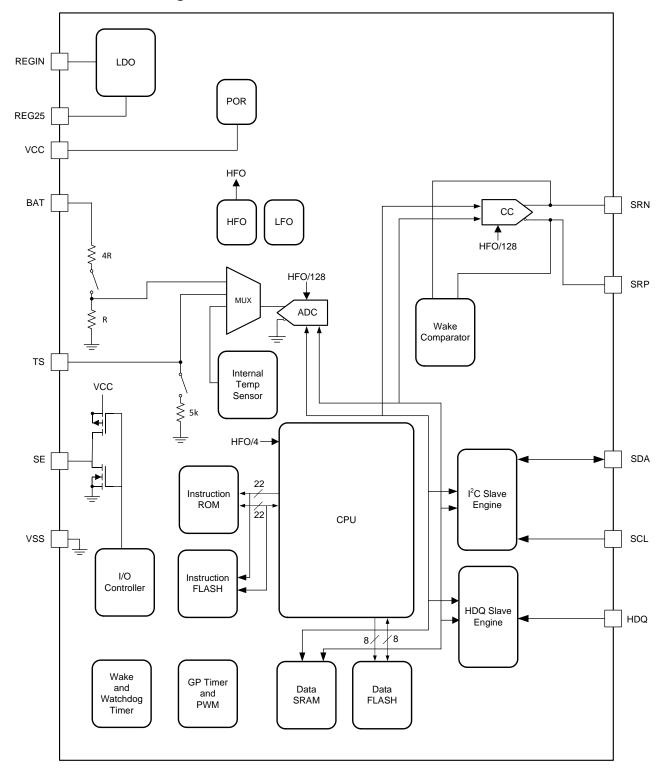
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## 9.2 Functional Block Diagram



#### 9.3 Feature Description

#### 9.3.1 Fuel Gauging

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The fuel gauge measures the cell voltage, temperature, and current to determine battery SOC based on the Impedance Track algorithm. (Refer to the *Theory and Implementation of Impedance Track Battery Fuel-Gauging Algorithm Application Report* [SLUA450] for more information.) The fuel gauge monitors charge and discharge activity by sensing the voltage across a small-value resistor (5-m $\Omega$  to 20-m $\Omega$ , typical) between the SRP and SRN pins and in series with the cell. By integrating the charge passing through the battery, the battery SOC is adjusted during battery charge or discharge.

The total battery capacity is found by comparing states of charge before and after applying the load with the amount of charge passed. When an application load is applied, the impedance of the cell is measured by comparing the OCV obtained from a predefined function for present SOC with the measured voltage under load. Measurements of OCV and charge integration determine chemical state of charge and chemical capacity (Qmax). The initial Qmax values are taken from a cell manufacturers' data sheet multiplied by the number of parallel cells. It is also used for the value in Design Capacity. The fuel gauge acquires and updates the batteryimpedance profile during normal battery usage. It uses this profile, along with SOC and the Qmax value, to determine FullChargeCapacity() and StateOfCharge(), specifically for the present load and temperature. FullChargeCapacity() is reported as capacity available from a fully charged battery under the present load and Voltage. temperature until Voltage() reaches the Terminate NominalAvailableCapacity() and FullAvailableCapacity() are the uncompensated (no or light load) versions of RemainingCapacity() and FullChargeCapacity(), respectively.

#### 9.3.2 Impedance Track Variables

The fuel gauge has several data flash variables that permit the user to customize the Impedance Track algorithm for optimized performance. These variables depend on the power characteristics of the application, as well as the cell itself.

#### 9.3.3 System Control Function

The fuel gauge provides system control functions that allow the fuel gauge to enter SHUTDOWN mode to poweroff with the assistance of an external circuit or provide interrupt function to the system. 表 1 shows the configurations for SE and HDQ pins.

[INTSEL]	COMMUNICATION MODE	SE PIN FUNCTION	HDQ PIN FUNCTION
	l <sup>2</sup> C	Interrupt Mode <sup>(1)</sup>	Not Used
0 (default)	HDQ	Interrupt Mode (*)	HDQ Mode <sup>(2)</sup>
4	l <sup>2</sup> C	Chutdaur Mada	Interrupt Mode
1	HDQ	Shutdown Mode	HDQ Mode <sup>(2)</sup>

#### 表 1. SE and HDQ Pin Functions

(1) [SE\_EN] bit in *Pack Configuration* can be enabled to use [*SE*] and [*SHUTDWN*] bits in *CONTROL\_STATUS(*) function. The SE pin shutdown function is disabled.

(2) HDQ pin is used for communication and HDQ Host Interrupt Feature is available.

#### 9.3.3.1 SHUTDOWN Mode

In SHUTDOWN mode, the SE pin is used to signal external circuit to power-off the fuel gauge. This feature is useful to shut down the fuel gauge in a deeply discharged battery to protect the battery. By default, SHUTDOWN mode is in NORMAL state. By sending the SET\_SHUTDOWN subcommand or setting the *[SE\_EN]* bit in *the Pack Configuration* register, the *[SHUTDWN]* bit is set and enables the shutdown feature. When this feature is enabled and *[INTSEL]* is set, the SE pin can be in NORMAL state or SHUTDOWN state. The SHUTDOWN state can be entered in HIBERNATE mode (only if HIBERNATE mode is enabled due to low cell voltage). All other power modes will default the SE pin to NORMAL state. 表 2 shows the SE pin state in NORMAL or SHUTDOWN mode. The CLEAR\_SHUTDOWN subcommand or clearing *[SE\_EN]* bit in the *Pack Configuration* register can be used to disable SHUTDOWN mode.

The SE pin will be high impedance at power-on reset (POR); the [SE\_POL] does not affect the state of SE pin at POR. Also, [SE\_PU] configuration changes will only take effect after POR. In addition, the [INTSEL] only controls the behavior of the SE pin; it does not affect the function of [SE] and [SHUTDWN] bits.

表 2.	SE	Pin	State
------	----	-----	-------

		SHUTDOWN Mode [INTSEL] = 1 and ([SE_EN] or [SHUTDOWN] = 1)			
[SE_PU]	[SE_POL]	NORMAL State SHUTDOWN S			
0	0	High Impedance	0		
0	1	0	High Impedance		
1	0	1	0		
1	1	0	1		

#### 9.3.3.2 INTERRUPT Mode

By using the INTERRUPT mode, the system can be interrupted based on detected fault conditions, as specified in  $\frac{1}{8}$  5. The SE or HDQ pin can be selected as the interrupt pin by configuring the *[INTSEL]* bit based on SE and HDQ pin functions. In addition, the pin polarity and pullup (SE pin only) can be configured according to the system's needs, as described in  $\frac{1}{8}$  3 or  $\frac{1}{8}$  4.

表 3. SE Pin in Interrupt Mode ([INTSEL] = 0)
--

[SE_PU]	[INTPOL]	INTERRUPT CLEAR	INTERRUPT SET
0	0	High Impedance	0
0	1	0	High Impedance
1	0	1	0
1	1	0	1

#### 表 4. HDQ Pin in Interrupt Mode ([INTSEL] = 1)

[INTPOL]	INTERRUPT CLEAR	INTERRUPT SET
0	High Impedance	0
1	0	High Impedance

#### 表 5. Interrupt Mode Fault Conditions

INTERRUPT CONDITION	Flags() STATUS BIT	ENABLE CONDITION	COMMENT
SOC1 Set	[SOC1]	Always	This interrupt is raised when the [SOC1] flag is set.
Battery High	[BATHI]	Always	This interrupt is raised when the [BATHI] flag is set.
Battery Low	[BATLOW]	Always	This interrupt is raised when the [BATLOW] flag is set.
Over-Temperature Charge	[OTC]	<b>OT Chg Time</b> ≠ 0	This interrupt is raised when the [OTC] flag is set.
Over-Temperature Discharge	[OTD]	<b>OT Dsg Time</b> ≠ 0	This interrupt is raised when the [OTD] flag is set.
Internal Short Detection	[ISD]	[SE_ISD] = 1 in Pack Configuration B	This interrupt is raised when the [ISD] flag is set.
Tab Disconnect Detection	[TDD]	[SE_TDD] = 1 in Pack Configuration B	This interrupt is raised when the [TDD] flag is set.
Imax	[IMAX]	[IMAXEN] = 1 in Pack Configuration D	This interrupt is raised when the [IMAX] flag is set.
Battery Trip Point (BTP)	[SOC1]	<b>[BTP_EN]</b> = 1 in <b>Pack Configuration C</b> . The BTP interrupt supersedes all other interrupt sources, which are unavailable when BTP is active.	This interrupt is raised when RemainingCapacity() ≤ BTPSOC1Set() or RemainingCapacity() ≥ BTPSOC1Clear() during battery discharge or charge, respectively. The interrupt remains asserted until new values are written to the BTPSOC1Set() and BTPSOC1Clear() registers.

#### 9.4 Device Functional Modes

The fuel gauge has three power modes: NORMAL, SLEEP, and HIBERNATE.

- In NORMAL mode the fuel gauge is fully powered and can execute any allowable task.
- In SLEEP mode the fuel gauge exists in a reduced-power state, periodically taking measurements and performing calculations.
- In HIBERNATE mode, the fuel gauge is in a very low power state, but can be awoken by communication or certain I/O activity.

The relationship between these modes is shown in 🛽 6. Details are described in the sections that follow.

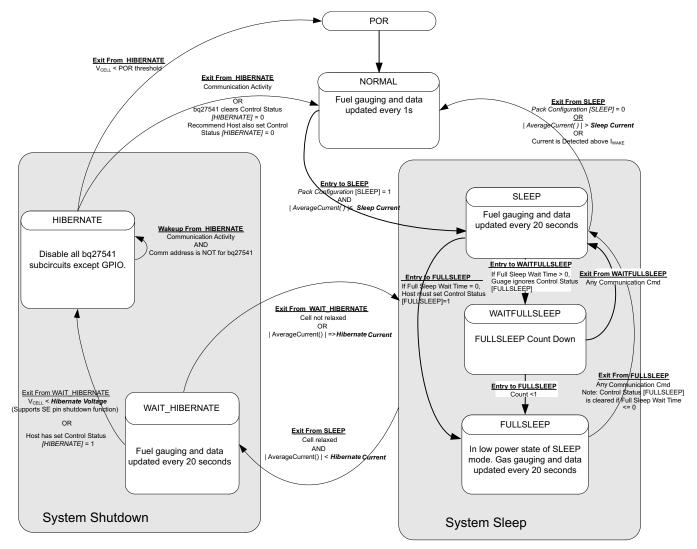


图 6. Power Mode Diagram

#### 9.4.1 NORMAL Mode

The fuel gauge is in NORMAL Mode when not in any other power mode. During this mode, *AverageCurrent()*, *Voltage()*, and *Temperature()* measurements are taken, and the interface data set is updated. Decisions to change states are also made. This mode is exited by activating a different power mode.

Because the gauge consumes the most power in NORMAL mode, the Impedance Track algorithm minimizes the time the fuel gauge remains in this mode.



#### Device Functional Modes (接下页)

#### 9.4.2 SLEEP Mode

SLEEP mode is entered automatically if the feature is enabled (*Pack Configuration [SLEEP]* = 1) and *AverageCurrent()* is below the programmable level *Sleep Current*. Once entry into SLEEP mode has been gualified, but prior to entering it, the fuel gauge performs an ADC autocalibration to minimize offset.

While in SLEEP mode, the fuel gauge can suspend serial communications as much as 4 ms by holding the comm line(s) low. This delay is necessary to correctly process host communication, since the fuel gauge processor is mostly halted in SLEEP mode.

During the SLEEP mode, the fuel gauge periodically takes data measurements and updates its data set. However, a majority of its time is spent in an idle condition.

The fuel gauge exits SLEEP if any entry condition is broken, specifically when: (1) *AverageCurrent()* rises above **Sleep Current**, or (2) a current in excess of  $I_{WAKE}$  through  $R_{SENSE}$  is detected when the  $I_{WAKE}$  comparator is enabled.

#### 9.4.3 FULLSLEEP Mode

FULLSLEEP mode is entered automatically when the bq27542-G1 is in SLEEP mode and the timer counts down to 0 (*Full Sleep Wait Time* > 0). FULLSLEEP mode is entered immediately after entry to SLEEP if *Full Sleep Wait Time* is set to 0 and the host sets the [*FULLSLEEP*] bit in the CONTROL\_STATUS register using the SET\_FULLSLEEP subcommand.

During FULLSLEEP mode, the fuel gauge periodically takes data measurements and updates its data set. However, a majority of its time is spent in an idle condition.

The gauge exits the FULLSLEEP mode when there is any communication activity. The [*FULLSLEEP*] bit can remain set (*Full Sleep Wait Time* > 0) or be cleared (*Full Sleep Wait Time*  $\leq$  0) after exit of FULLSLEEP mode. Therefore, EVSW communication activity might cause the gauge to exit FULLSLEEP MODE and display the [*FULLSLEEP*] bit as clear. The execution of SET\_FULLSLEEP to set [*FULLSLEEP*] bit is required when *Full Sleep Wait Time*  $\leq$  0 in order to re-enter FULLSLEEP mode.

While in FULLSLEEP mode, the fuel gauge can suspend serial communications as much as 4 ms by holding the comm line(s) low. This delay is necessary to correctly process host communication, since the fuel gauge processor is mostly halted in SLEEP mode.

The fuel gauge exits FULLSLEEP if any entry condition is broken, specifically when: (1) *AverageCurrent()* rises above *Sleep Current*, or (2) a current in excess of  $I_{WAKE}$  through  $R_{SENSE}$  is detected when the  $I_{WAKE}$  comparator is enabled.

#### 9.4.4 HIBERNATE Mode

HIBERNATE mode should be used for long-term pack storage or when the host system needs to enter a lowpower state, and minimal gauge power consumption is required. This mode is ideal when the host is set to its own HIBERNATE, SHUTDOWN, or OFF modes. The gauge waits to enter HIBERNATE mode until it has taken a valid OCV measurement (cell relaxed) and the value of the average cell current has fallen below Hibernate Current. When the conditions are met, the fuel gauge can enter HIBERNATE due to either low cell voltage or by having the [HIBERNATE] bit of the CONTROL\_STATUS register set. The gauge will remain in HIBERNATE mode until any communication activity appears on the communication lines and the address is for bq27541. In addition, the SE pin shutdown mode function is supported only when the fuel gauge enters HIBERNATE due to low cell voltage.

When the gauge wakes up from HIBERNATE mode, the [HIBERNATE] bit of the CONTROL\_STATUS register is cleared. The host is required to set the bit to allow the gauge to re-enter HIBERNATE mode if desired.



#### Device Functional Modes (接下页)

Because the fuel gauge is dormant in HIBERNATE mode, the battery should not be charged or discharged in this mode, because any changes in battery charge status will not be measured. If necessary, the host equipment can draw a small current (generally infrequent and less than 1 mA, for purposes of low-level monitoring and updating); however, the corresponding charge drawn from the battery will not be logged by the gauge. Once the gauge exits to NORMAL mode, the IT algorithm will take about 3 seconds to re-establish the correct battery capacity and measurements, regardless of the total charge drawn in HIBERNATE mode. During this period of re-establishment, the gauge reports values previously calculated prior to entering HIBERNATE mode. The host can identify exit from HIBERNATE mode by checking if *Voltage()* < Hibernate Voltage or *[HIBERNATE]* bit is cleared by the gauge.

If a charger is attached, the host should immediately take the fuel gauge out of HIBERNATE mode before beginning to charge the battery. Charging the battery in HIBERNATE mode will result in a notable gauging error that will take several hours to correct. It is also recommended to minimize discharge current during exit from HIBERNATE.

#### 9.5 Programming

#### 9.5.1 Standard Data Commands

The fuel gauge uses a series of 2-byte standard commands to enable system reading and writing of battery information. Each standard command has an associated command-code pair, as indicated in  $\overline{\mathbf{\xi}}$  6. Each protocol has specific means to access the data at each Command Code. DataRAM is updated and read by the gauge only once per second. Standard commands are accessible in NORMAL operation mode.

COMMAND NAME	COMMAND CODE	UNIT	SEALED ACCESS
Control()	0x00 and 0x01	_	RW
AtRate()	0x02 and 0x03	mA	RW
UnfilteredSOC()	0x04 and 0x05	%	R
Temperature()	0x06 and 0x07	0.1°K	R
Voltage()	0x08 and 0x09	mV	R
Flags()	0x0A and 0x0B	—	R
NomAvailableCapacity()	0x0C and 0x0D	mAh	R
FullAvailableCapacity()	0x0E and 0x0F	mAh	R
RemainingCapacity()	0x10 and 0x11	mAh	R
FullChargeCapacity()	0x12 and 0x13	mAh	R
AverageCurrent()	0x14 and 0x15	mA	R
TimeToEmpty()	0x16 and 0x17	min	R
FullChargeCapacityFiltered()	0x18 and 0x19	mAh	R
SafetyStatus()	0x1A and 0x1B	_	R
FullChargeCapacityUnfiltered()	0x1C and 0x1D	mAh	R
Imax()	0x1E and 0x1F	mA	R
RemainingCapacityUnfiltered()	0x20 and 0x21	mAh	R
RemainingCapacityFiltered()	0x22 and 0x23	mAh	R
BTPSOC1Set()	0x24 and 0x25	mAh	RW
BTPSOC1Clear()	0x26 and 0x27	mAh	RW
InternalTemperature()	0x28 and 0x29	0.1°K	R
CycleCount()	0x2A and 0x2B	Counts	R
StateofCharge()	0x2C and 0x2D	%	R
StateofHealth()	0x2E and 0x2F	% / num	R
ChargingVoltage()	0x30 and 0x31	mV	R
ChargingCurrent)	0x32 and 0x33	mA	R

#### 表 6. Standard Commands



## Programming (接下页)

表 6. Standard Commands (接
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COMMAND NAME	COMMAND CODE	UNIT	SEALED ACCESS
PassedCharge()	0x34 and 0x35	mAh	R
DOD0()	0x36 and 0x37	hex	R
SelfDischargeCurrent()	0x34 and 0x35	mA	R

#### 9.5.1.1 Control(): 0x00 and 0x01

Issuing a *Control()* command requires a subsequent 2-byte subcommand. These additional bytes specify the particular control function desired. The *Control()* command allows the system to control specific features of the fuel gauge during normal operation and additional features when the fuel gauge is in different access modes, as described in  $\frac{1}{8}$  7.

SUBCOMMAND NAME	SUBCOMMAND CODE	SEALED ACCESS	DESCRIPTION	
CONTROL_STATUS	0x0000	Yes	Reports the status of DF Checksum, Impedance Track, and so on	
DEVICE_TYPE	0x0001	Yes	Reports the device type of 0x0541 (indicating bq27542-G1)	
FW_VERSION	0x0002	Yes	Reports the firmware version on the device type	
HW_VERSION	0x0003	Yes	Reports the hardware version on the device type	
RESET_DATA	0x0005	Yes	Returns reset data	
PREV_MACWRITE	0x0007	Yes	Returns previous Control() subcommand code	
CHEM_ID	0x0008	Yes	Reports the chemical identifier of the Impedance Track configuration	
BOARD_OFFSET	0x0009	No	Forces the device to measure and store the board offset	
CC_OFFSET	0x000A	No	Forces the device to measure the CC offset	
DF_VERSION	0x000C	Yes	Reports the data flash version of the device	
SET_FULLSLEEP	0x0010	Yes	Sets the CONTROL_STATUS[FULLSLEEP] bit to 1	
SET_SHUTDOWN	0x0013	Yes	Sets the CONTROL_STATUS[SHUTDWN] bit to 1	
CLEAR_SHUTDOWN	0x0014	Yes	Clears the CONTROL_STATUS[SHUTDWN] bit to 1	
SET_HDQINTEN	0x0015	Yes	Forces CONTROL_STATUS [HDQHOSTIN] to 1	
CLEAR_HDQINTEN	0x0016	Yes	Forces CONTROL_STATUS [HDQHOSTIN] to 0	
STATIC_CHEM_CHKSUM	0x0017	Yes	Calculates chemistry checksum	
ALL_DF_CHKSUM	0x0018	Yes	Reports checksum for all data flash excluding device specific variables	
STATIC_DF_CHKSUM	0x0019	Yes	Reports checksum for static data flash excluding device specific variables	
SYNC_SMOOTH	0x001E	Yes	Synchronizes RemCapSmooth() and FCCSmooth() with RemCapTrue() and FCCTrue()	
SEALED	0x0020	No	Places the fuel gauge in SEALED access mode	
IT_ENABLE	0x0021	No	Enables the Impedance Track algorithm	
IMAX_INT_CLEAR	0x0023	Yes	Clears an Imax interrupt that is currently asserted on the RC2 pin	
CAL_ENABLE	0x002D	No	Toggle CALIBRATION mode	
RESET	0x0041	No	Forces a full reset of the fuel gauge	
EXIT_CAL	0x0080	No	Exit CALIBRATION mode	
ENTER_CAL	0x0081	No	Enter CALIBRATION mode	
OFFSET_CAL	0x0082	No	Reports internal CC offset in CALIBRATION mode	

#### 表 7. Control() Subcommands

### 9.6 Power Control

#### 9.6.1 Reset Functions

When the fuel gauge detects a software reset by sending [RESET] Control() subcommand, it determines the type of reset and increments the corresponding counter. This information is accessible by issuing the command Control() function with the RESET\_DATA subcommand.

#### Power Control (接下页)

#### 9.6.2 Wake-Up Comparator

The wake up comparator is used to indicate a change in cell current while the fuel gauge is in SLEEP modes. *Pack Configuration* uses bits *[RSNS1, RSNS0]* to set the sense resistor selection. *Pack Configuration* also uses the *[IWAKE]* bit to select one of two possible voltage threshold ranges for the given sense resistor selection. An internal interrupt is generated when the threshold is breached in either charge or discharge directions. Setting *[RSNS1]* and *[RSNS0]* to 0 disables this feature.

IWAKE	RSNS1	RSNS0	Vth(SRP-SRN)	
0	0	0	Disabled	
1	0	0	Disabled	
0	0	1	1.0 mV or –1.0 mV	
1	0	1	2.2 mV or –2.2 mV	
0	1	0	2.2 mV or –2.2 mV	
1	1	0	4.6 mV or -4.6 mV	
0	1	1	4.6 mV or -4.6 mV	
1	1	1	9.8 mV or –9.8 mV	

表 8. I <sub>WAKE</sub> Threshold Settings <sup>1</sup>	表	8. Iwak	- Threshold	Settings <sup>(1)</sup>
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(1) The actual resistance value vs. the setting of the sense resistor is not important just the actual voltage threshold when calculating the configuration. The voltage thresholds are typical values under room temperature.

#### 9.6.3 Flash Updates

Data Flash can only be updated if  $Voltage() \ge Flash Update OK Voltage$ . Flash programming current can cause an increase in LDO dropout. The value of *Flash Update OK Voltage* should be selected such that the V<sub>CC</sub> voltage does not fall below its minimum of 2.4 V during Flash write operations.

#### 9.7 Autocalibration

The fuel gauge provides an autocalibration feature that will measure the voltage offset error across SRP and SRN from time-to-time as operating conditions change. It subtracts the resulting offset error from normal sense resistor voltage,  $V_{SR}$ , for maximum measurement accuracy.

Autocalibration of the ADC begins on entry to SLEEP mode, except if *Temperature()* is  $\leq 5^{\circ}$ C or *Temperature()*  $\geq 45^{\circ}$ C.

The fuel gauge also performs a single offset calibration when: (1) the condition of  $AverageCurrent() \le 100 \text{ mA}$  and (2) {voltage change since last offset calibration  $\ge 256 \text{ mV}$ } or {temperature change since last offset calibration is greater than 8°C for  $\ge 60 \text{ seconds}$ }.

Capacity and current measurements will continue at the last measured rate during the offset calibration when these measurements cannot be performed. If the battery voltage drops more than 32 mV during the offset calibration, the load current has likely increased considerably; hence, the offset calibration will be aborted.

#### 9.8 Communications

#### 9.8.1 HDQ Single-Pin Serial Interface

The HDQ interface is an asynchronous return-to-one protocol where a processor sends the command code to the fuel gauge. With HDQ, the least significant bit (LSB) of a data byte (command) or word (data) is transmitted first. Note that the DATA signal on pin 12 is open-drain and requires an external pullup resistor. The 8-bit command code consists of two fields: the 7-bit HDQ command code (bits 0:6) and the 1-bit RW field (MSB bit 7). The RW field directs the fuel gauge either to:

- Store the next 8 or 16 bits of data to a specified register, or
- Output 8 bits of data from the specified register

The HDQ peripheral can transmit and receive data as either an HDQ master or slave.



#### Communications (接下页)

HDQ serial communication is normally initiated by the host processor sending a break command to the fuel gauge. A break is detected when the DATA pin is driven to a logic-low state for a time  $t_{(B)}$  or greater. The DATA pin should then be returned to its normal ready high logic state for a time  $t_{(BR)}$ . The fuel gauge is now ready to receive information from the host processor.

The fuel gauge is shipped in the I<sup>2</sup>C mode. TI provides tools to enable the HDQ peripheral. The SLUA408 application report provides details of HDQ communication basics.

#### 9.8.2 HDQ Host Interruption Feature

The default fuel gauge behaves as an HDQ slave only device when HDQ mode is enabled. If the HDQ interrupt function is enabled, the fuel gauge is capable of mastering and also communicating to a HDQ device. There is no mechanism for negotiating who is to function as the HDQ master and care must be taken to avoid message collisions. The interrupt is signaled to the host processor with the fuel gauge mastering an HDQ message. This message is a fixed message that will be used to signal the interrupt condition. The message itself is 0x80 (slave write to register 0x00) with no data byte being sent as the command is not intended to convey any status of the interrupt condition. The HDQ interrupt function is disabled by default and needs to be enabled by command.

When the SET\_HDQINTEN subcommand is received, the fuel gauge will detect any of the interrupt conditions and assert the interrupt at 1-second intervals until the CLEAR\_HDQINTEN command is received or the count of HDQHostIntrTries has lapsed.

The number of tries for interrupting the host is determined by the data flash parameter named *HDQHostIntrTries*.

#### 9.8.2.1 Low Battery Capacity

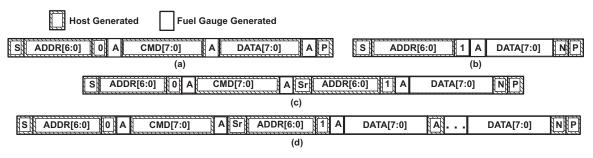
This feature will work identically to SOC1. It will use the same data flash entries as SOC1 and will trigger interrupts as long as SOC1 = 1 and HDQIntEN = 1.

#### 9.8.2.2 Temperature

This feature will trigger an interrupt based on the OTC (Over-Temperature in Charge) or OTD (Over-Temperature in Discharge) condition being met. It uses the same data flash entries as OTC or OTD and will trigger interrupts as long as either the OTD or OTC condition is met and HDQIntEN = 1.

#### 9.8.3 I<sup>2</sup>C Interface

The fuel gauge supports the standard I<sup>2</sup>C read, incremental read, one-byte write quick read, and functions. The 7-bit device address (ADDR) is the most significant 7 bits of the hex address and is fixed as 1010101. The 8-bit device address is therefore 0xAA or 0xAB for write or read, respectively.





- (a) 1-byte write
- (b) Quick read
- (c) 1 byte-read
- (d) Incremental read (S = Start, Sr = Repeated Start, A = Acknowledge, N = No Acknowledge, and P = Stop)



#### Communications (接下页)

The quick read returns data at the address indicated by the address pointer. The address pointer, a register internal to the  $I^2C$  communication engine, increments whenever data is acknowledged by the fuel gauge or the  $I^2C$  master. The quick writes function in the same manner and are a convenient means of sending multiple bytes to consecutive command locations (such as two-byte commands that require two bytes of data).

Attempt to write a read-only address (NACK after data sent by master):

N - N			<u>- 10 . 10</u>		
N SNI ADDRIG:01		CMD[7:0]	IN A II	DATA[7:0]	
	NH - HI - HI	•	11 ``   _		04 - 04 - 14

Attempt to read an address above 0x7F (NACK command):

S	ADDR[6:0]	0	A	CMD[7:0]	NP
				1111111111111	

Attempt at incremental writes (NACK all extra data bytes sent):

S ADDR[6:0] 0 A CMD[7:0] A DATA[7:0] A DATA[7:0] N...N P

Incremental read at the maximum allowed read address:



The I<sup>2</sup>C engine releases both SDA and SCL if the I<sup>2</sup>C bus is held low for  $t_{(BUSERR)}$ . If the fuel gauge was holding the lines, releasing them frees the master to drive the lines. If an external condition is holding either of the lines low, the I<sup>2</sup>C engine enters the low-power sleep mode.

#### 9.8.3.1 *P*C Time Out

The I<sup>2</sup>C engine will release both SDA and SCL if the I<sup>2</sup>C bus is held low for about 2 seconds. If the fuel gauge was holding the lines, releasing them will free for the master to drive the lines.

#### 9.8.3.2 PC Command Waiting Time

To make sure the correct results of a command with the 400-kHz I<sup>2</sup>C operation, a proper waiting time should be added between issuing command and reading results. For subcommands, the following diagram shows the waiting time required between issuing the control command the reading the status with the exception of the checksum command. A 100-ms waiting time is required between the checksum command and reading result. For read-write standard commands, a minimum of 2 seconds is required to get the result updated. For read-only standard commands, there is no waiting time required, but the host should not issue all standard commands more than two times per second. Otherwise, the gauge could result in a reset issue due to the expiration of the watchdog timer.

S ADDR[6:0] 0 A 0	CMD[7:0] A DAT	A [7:0] A DATA [7:0	] A P 66μs	
S ADDR[6:0] 0 A 0	CMD[7:0] A Sr Al	DDR[6:0] 1 A DATA	.[7:0] 🖹 DAT	ΓΑ[7:0] <b>ΝΡ</b> 66μs

Waiting time between control subcommand and reading results

S ADDR[6:0]	0	A CMD[7:0]		Sr ADDR	[6:0] 1 A	DATA [7:0]	A	DATA [7:0]	A
DATA [7:0]	Â	DATA [7:0]	N P	66µs					

Waiting time between continuous reading results



#### Communications (接下页)

#### 9.8.3.3 PC Clock Stretching

I<sup>2</sup>C clock stretches can occur during all modes of fuel gauge operation. In the SLEEP and HIBERNATE modes, a short clock stretch will occur on all I<sup>2</sup>C traffic as the device must wake-up to process the packet. In NORMAL and SLEEP+ modes, clock stretching will only occur for packets addressed for the fuel gauge. The timing of stretches will vary as interactions between the communicating host and the gauge are asynchronous. The I<sup>2</sup>C clock stretches may occur after start bits, the ACK/NAK bit and first data bit transmit on a host read cycle. The majority of clock stretch periods are small ( $\leq 4$  ms) as the I<sup>2</sup>C interface peripheral and CPU firmware perform normal data flow control. However, less frequent but more significant clock stretch periods may occur when data flash (DF) is being written by the CPU to update the resistance (Ra) tables and other DF parameters such as Qmax. Due to the organization of DF, updates need to be written in data blocks consisting of multiple data bytes.

An Ra table update requires erasing a single page of DF, programming the updated Ra table and a flag. The potential I<sup>2</sup>C clock stretching time is 24 ms maximum. This includes 20-ms page erase and 2-ms row programming time (x2 rows). The Ra table updates occur during the discharge cycle and at up to 15 resistance grid points that occur during the discharge cycle.

A DF block write typically requires a maximum of 72 ms. This includes copying data to a temporary buffer and updating DF. This temporary buffer mechanism is used to protect from power failure during a DF update. The first part of the update requires 20 ms to erase the copy buffer page, 6 ms to write the data into the copy buffer and the program progress indicator (2 ms for each individual write). The second part of the update is writing to the DF and requires 44 ms for DF block update. This includes a 20-ms each page erase for two pages and 2-ms each row write for two rows.

In the event that a previous DF write was interrupted by a power failure or reset during the DF write, an additional 44-ms maximum DF restore time is required to recover the data from a previously interrupted DF write. In this power failure recovery case, the total I<sup>2</sup>C clock stretching is 116 ms maximum.

Another case where I<sup>2</sup>C clock stretches is at the end of discharge. The update to the last discharge data will go through the DF block update twice because two pages are used for the data storage. The clock stretching in this case is 144 ms maximum. This occurs if there has been a Ra table update during the discharge.

TEXAS INSTRUMENTS

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### **10** Application and Implementation

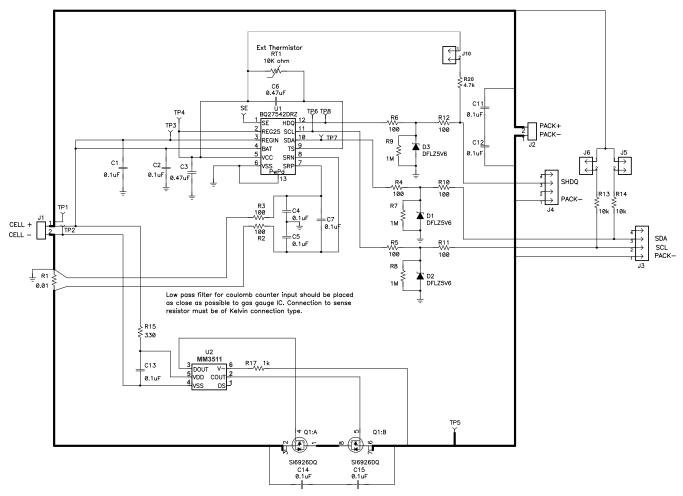
#### 注

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

#### **10.1** Application Information

The bq27542-G1 fuel gauge is a microcontroller peripheral that provides fuel gauging for single-cell Li-Ion battery packs. The integrated delta-sigma converters provide accurate, high precision measurements for voltage, current, and temperature in order to accomplish effective battery gauging. To allow for optimal performance in the end application, special considerations must be taken to ensure minimization of measurement error through proper printed circuit board (PCB) board layout and correct configuration of battery characteristics in the fuel gauge data flash.

### **10.2 Typical Application**



R7, R8, and R9 are optional pulldown resistors if pullup resistors are applied.



#### Typical Application (接下页)

#### 10.2.1 Design Requirements

Several key parameters must be updated to align with a given application's battery characteristics. For highest accuracy gauging, it is important to follow-up this initial configuration with a learning cycle to optimize resistance and maximum chemical capacity (Qmax) values prior to sealing and shipping packs to the field. Successful and accurate configuration of the fuel gauge for a target application can be used as the basis for creating a "golden" file that can be written to all production packs, assuming identical pack design and Li-lon cell origin (chemistry,

lot, and so forth). Calibration data can be included as part of this golden file to cut down on battery pack production time. If going this route, it is recommended to average the calibration data from a large sample size and use these in the golden file. Ideally, it is recommended to calibrate all packs individually as this will lead to the highest performance and lowest measurement error in the end application on a per-pack basis. In addition, the integrated protection functionality should be correctly configured to ensure activation based on the fault protection needs of the target pack design, or else accidental trip could be possible if using defaults. 表 9, Key Data Flash Parameters for Configuration, shows the items that should be configured to achieve reliable protection and accurate gauging with minimal initial configuration.

NAME	DEFAULT	UNIT	RECOMMENDED SETTING					
Design Capacity	1000	mAh	Set based on the nominal pack capacity as interpreted from cell manufacturer's datasheet. If multiple parallel cells are used, should be set to N $\times$ Cell Capacity.					
Design Energy	3800	mWh	Set based on the nominal pack energy (nominal cell voltage × nominal cell capacity) as interpreted from the cell manufacturer's datasheet. If multiple parallel cells are used, should be set to N × Cell Energy.					
Design Energy Scale	1	—	Set to 10 to convert all power values to cWh or to 1 for mWh. <i>Design Energy</i> is divided by this value.					
Reserve Capacity	0	mAh	Set to desired runtime remaining (in seconds / 3600) × typical applied load between reporting 0% SOC and reaching <i>Terminate Voltage</i> , if needed.					
Design Voltage	3800	mV	Set to nominal cell voltage per manufacturer datasheet.					
Cycle Count Threshold	900	mAh	Set to 90% of configured Design Capacity					
Device Chemistry	0354	hex	Should be configured using TI-supplied Battery Management Studio software. Default open-circuit voltage and resistance tables are also updated in conjunction with this step. Do not attempt to manually update reported Device Chemistry as this does not change all chemistry information! Always update chemistry using the appropriate software tool (that is, BMS).					
Load Mode	1	—	Set to applicable load model, 0 for constant current or 1 for constant power.					
Load Select	1	—	Set to load profile which most closely matches typical system load.					
Qmax Cell 0	1000	mAh	Set to initial configured value for Design Capacity. The gauge will update this parameter automatically after the optimization cycle and for every regular Qmax update thereafter.					
V at Chg Term	4350	mV	Set to nominal cell voltage for a fully charged cell. The gauge will update this parameter automatically each time full charge termination is detected.					
Terminate Voltage	3000	mV	Set to empty point reference of battery based on system needs. Typical is between 3000 and 3200 mV.					
Ra Max Delta	43	mΩ	Set to 15% of Cell0 R_a 4 resistance after an optimization cycle is completed.					
Charging Voltage	4350	mV	Set based on nominal charge voltage for the battery in normal conditions (25°C, and so on). Used as the reference point for offsetting by <i>Taper Voltage</i> for full charge termination detection.					
Taper Current	100	mA	Set to the nominal taper current of the charger + taper current tolerance to ensure that the gauge will reliably detect charge termination.					
Taper Voltage	100	mV	Sets the voltage window for qualifying full charge termination. Can be set tighter to avoid or wider to ensure possibility of reporting 100% SOC in outer JEITA temperature ranges that use derated charging voltage.					
Dsg Current Threshold	60	mA	Sets threshold for gauge detecting battery discharge. Should be set lower than minimal system load expected in the application and higher than <b>Quit Current</b> .					
Chg Current Threshold	75	mA	Sets the threshold for detecting battery charge. Can be set higher or lower depending on typical trickle charge current used. Also should be set higher than <i>Quit Current</i> .					

#### 表 9. Key Data Flash Parameters for Configuration

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## Typical Application (接下页)

表 9. Key Data Flash Pa	arameters for Configuration	(接下页)
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NAME	DEFAULT	UNIT	RECOMMENDED SETTING
Quit Current	40	mA	Sets threshold for gauge detecting battery relaxation. Can be set higher or lower depending on typical standby current and exhibited in the end system.
Avg I Last Run	-299	mA	Current profile used in capacity simulations at onset of discharge or at all times if <i>Load Select</i> = 0. Should be set to nominal system load. Is automatically updated by the gauge every cycle.
Avg P Last Run	-1131	mW	Power profile used in capacity simulations at onset of discharge or at all times if <i>Load Select</i> = 0. Should be set to nominal system power. Is automatically updated by the gauge every cycle.
Sleep Current	15	mA	Sets the threshold at which the fuel gauge enters SLEEP Mode. Take care in setting above typical standby currents else entry to SLEEP may be unintentionally blocked.
T1 Temp	0	°C	Sets the boundary between charging inhibit / suspend and charging with T1-T2 parameters. Defaults set based on recommended values from JEITA standard.
T2 Temp	10	°C	Sets the boundary between charging with T1-T2 or T2-T3 parameters. Defaults set based on recommended values from JEITA standard.
T3 Temp	45	°C	Sets the boundary between charging with T2-T3 or T3-T4 parameters. Defaults set based on recommended values from JEITA standard.
T4 Temp	50	°C	Sets the boundary between charging with T4-T5 or T4-T5 parameters. Also serves as charge inhibit boundary if initiating new charging event. Defaults set based on recommended values from JEITA standard.
T5 Temp	60	°C	Sets the boundary between charging suspend and charging with T4-T5 parameters. Refer to JEITA standard for compliance.
Temp Hys	1	°C	Adds temperature hysteresis for boundary crossings to avoid oscillation if temperature is changing by a degree, approximately, on a given boundary.
T1-T2 Chg Voltage	4350	mV	Sets reported charge voltage when inside of <b>T1 Temp</b> and <b>T2 Temp</b> range. Defaults set based on recommended values from JEITA standard.
T2-T3 Chg Voltage	4350	mV	Sets reported charge voltage when inside of <b>T2 Temp</b> and <b>T3 Temp</b> range. Defaults set based on recommended values from JEITA standard.
T3-T4 Chg Voltage	4300	mV	Sets reported charge voltage when inside of <b>T3 Temp</b> and <b>T4 Temp</b> range. Defaults set based on recommended values from JEITA standard.
T4-T5 Chg Voltage	4250	mV	Sets reported charge voltage when inside of <b>T4 Temp</b> and <b>T5 Temp</b> range. Defaults set based on recommended values from JEITA standard.
T1-T2 Chg Current	50	%	Sets reported charge current when inside of <i>T1 Temp</i> and <i>T2 Temp</i> range. Defaults set based on recommended values from JEITA standard.
T2-T3 Chg Current	80	%	Sets reported charge current when inside of <b>T2 Temp</b> and <b>T3 Temp</b> range. Defaults set based on recommended values from JEITA standard.
T3-T4 Chg Current	80	%	Sets reported charge current when inside of <b>T3 Temp</b> and <b>T4 Temp</b> range. Defaults set based on recommended values from JEITA standard.
T4-T5 Chg Current	80	%	Sets reported charge current when inside of <b>T4 Temp</b> and <b>T5 Temp</b> range. Defaults set based on recommended values from JEITA standard.
OT Chg	55.0	°C	Set to desired temperature at which charging is prohibited to prevent cell damage due to excessive ambient temperature.
OT Chg Time	5	S	Set to desired time before CHG FET is disabled based on overtemperature. Because temperature changes much more slowly than other fault conditions, the default setting is sufficient for most application.
OT Chg Recovery	50.0	°C	Set to the temperature threshold at which charging is no longer prohibited.
OT Dsg	60.0	°C	Set to desired temperature at which discharging is prohibited to prevent cell damage due to excessive ambient temperature.
OT Dsg Time	5	S	Set to desired time before DSG FET is disabled based on overtemperature. Because temperature changes much more slowly than other fault conditions, the default setting is sufficient for most application.
OT Dsg Recovery	55.0	°C	Set to the temperature threshold at which cell discharging is no longer prohibited.
CC Gain	5	mΩ	Calibrate this parameter using TI-supplied BMS software and calibration procedure in the TRM. Determines conversion of coulomb counter measured sense resistor voltage to current.



## Typical Application (接下页)

NAME	DEFAULT	UNIT	RECOMMENDED SETTING
CC Delta	5.074	mΩ	Calibrate this parameter using TI-supplied BMS software and calibration procedure in the TRM. Determines conversion of coulomb counter measured sense resistor voltage to passed charge.
CC Offset	6.874	mA	Calibrate this parameter using TI-supplied BMS software and calibration procedure in the TRM. Determines native offset of coulomb counter hardware that should be removed from conversions.
Board Offset	0.66	μA	Calibrate this parameter using TI-supplied BMS software and calibration procedure in the TRM. Determines native offset of the printed circuit board parasitics that should be removed from conversions.
Pack V Offset	0	mV	Calibrate this parameter using TI-supplied BMS software and calibration procedure in the TRM. Determines voltage offset between cell tab and ADC input node to incorporate back into or remove from measurement, depending on polarity.

#### 表 9. Key Data Flash Parameters for Configuration (接下页)

#### 10.2.2 Detailed Design Procedure

#### 10.2.2.1 BAT Voltage Sense Input

A ceramic capacitor at the input to the BAT pin is used to bypass AC voltage ripple to ground, greatly reducing its influence on battery voltage measurements. It proves most effective in applications with load profiles that exhibit high frequency current pulses (that is, cell phones) but is recommended for use in all applications to reduce noise on this sensitive high impedance measurement node.

The series resistor between the battery and the BAT input is used to limit current that could be conducted through the chip-scale package's solder bumps in the event of an accidental short during the board assembly process. The resistor is not likely to survive a sustained short condition (depends on power rating); however, it sacrifices the much cheaper resistor component over suffering damage to the fuel gauge die itself.

#### 10.2.2.2 SRP and SRN Current Sense Inputs

The filter network at the input to the coulomb counter is intended to improve differential mode rejection of voltage measured across the sense resistor. These components should be placed as close as possible to the coulomb counter inputs and the routing of the differential traces length-matched in order to best minimize impedance mismatch-induced measurement errors. The single-ended ceramic capacitors should be tied to the battery voltage node (preferably to a large copper pour connected to the SRN side of the sense resistor) in order to further improve common-mode noise rejection. The series resistors between the CC inputs and the sense resistor should be at least 200  $\Omega$  in order to mitigate SCR-induced latch-up due to possible ESD events.

#### 10.2.2.3 Sense Resistor Selection

Any variation encountered in the resistance present between the SRP and SRN pins of the fuel gauge will affect the resulting differential voltage, and derived current, it senses. As such, it is recommended to select a sense resistor with minimal tolerance and temperature coefficient of resistance (TCR) characteristics. The standard recommendation based on best compromise between performance and price is a 1% tolerance, 50 ppm drift sense resistor with a 1-W power rating.

#### 10.2.2.4 TS Temperature Sense Input

Similar to the BAT pin, a ceramic decoupling capacitor for the TS pin is used to bypass AC voltage ripple away from the high-impedance ADC input, minimizing measurement error. Another helpful advantage is that the capacitor provides additional ESD protection since most thermistors are handled and manually soldered to the PCB as a separate step in the factory production flow. As before, it should be placed as close as possible to the respective input pin for optimal filtering performance.



#### 10.2.2.5 Thermistor Selection

The fuel gauge temperature sensing circuitry is designed to work with a negative temperature coefficient-type (NTC) thermistor with a characteristic 10-k $\Omega$  resistance at room temperature (25°C). The default curve-fitting coefficients configured in the fuel gauge specifically assume a 103AT-2 type thermistor profile and so that is the default recommendation for thermistor selection purposes. Moving to a separate thermistor resistance profile (for example, JT-2 or others) requires an update to the default thermistor coefficients in data flash to ensure highest accuracy temperature measurement performance.

#### 10.2.2.6 REGIN Power Supply Input Filtering

A ceramic capacitor is placed at the input to the fuel gauge's internal LDO in order to increase power supply rejection (PSR) and improve effective line regulation. It ensures that voltage ripple is rejected to ground instead of coupling into the device's internal supply rails.

#### 10.2.2.7 REG25 LDO Output Filtering

A ceramic capacitor is also needed at the output of the internal LDO in order to provide a current reservoir for fuel gauge load peaks during high peripheral utilization. It acts to stabilize the regulator output and reduce core voltage ripple inside of the device.

#### 10.2.2.8 Communication Interface Lines

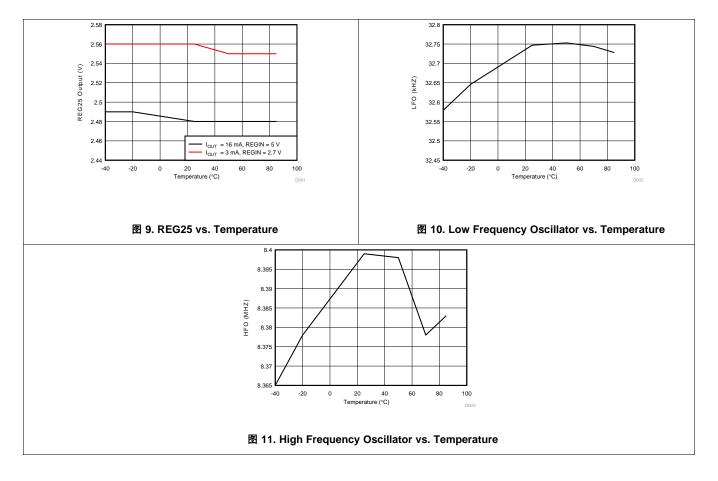
A protection network composed of resistors and zener diodes is recommended on each of the serial communication inputs to protect the fuel gauge from dangerous ESD transients. The Zener should be selected to break down at a voltage larger than the typical pullup voltage for these lines but less than the internal diode clamp breakdown voltage of the device inputs (~6 V). A zener voltage of 5.6 V is typically recommended. The series resistors are used to limit the current into the Zener diode and prevent component destruction due to thermal strain once it goes into breakdown. 100  $\Omega$  is typically recommended for these resistance values.

#### 10.2.2.9 PACKP Voltage Sense Input

Inclusion of a 2-kΩ series resistor on the PACKP input allows it to tolerate a charger overvoltage event up to 28 V without device damage. The resistor also protects the device in the event of a reverse polarity charger input, since the substrate diode will be forward biased and attempt to conduct charger current through the fuel gauge (as well as the high FETs). An external reverse charger input FET clamp can be added to short the DSG FET gate to its source terminal, forcing the conduction channel off when negative voltage is present at PACK+ input to the battery pack and preventing large battery discharge currents. A ceramic capacitor connected at the PACKP pin helps to filter voltage into the comparator sense lines used for checking charger and load presence. In addition, in the Low Voltage Charging State, the minimal circuit elements that are operational are powered from this input pin and require a stable supply.



## 10.3 Application Curves





#### **11 Power Supply Recommendations**

The REGIN input pin and the REG25 output pin require low equivalent series resistance (ESR) ceramic capacitors placed as closely as possible to the respective pins to optimize ripple rejection and provide a stable and dependable power rail that is resilient to line transients. A  $0.1-\mu$ F capacitor at the REGIN and a  $0.47-\mu$ F capacitor at REG25 will suffice for satisfactory device performance.

### 12 Layout

#### 12.1 Layout Guidelines

#### 12.1.1 Lithium-Ion Cell Connections

For highest voltage measurement accuracy, it is critical to connect the BAT pin directly to the battery terminal PCB pad. This avoids measurement errors caused by IR drops when high charge or discharge currents are flowing. Connecting right at the positive battery terminal with a Kelvin connection ensures the elimination of parasitic resistance between the point of measurement and the actual battery terminal. Likewise the low current ground return for the fuel gauge and all related passive components should be star-connected right at the negative battery terminal. This technique minimizes measurement error due to current-induced ground offsets and also improves noise performance through prevention of ground bounce that could occur with high current and low current returns intersecting ahead of the battery ground. The bypass capacitor for this sense line needs to be placed as close as possible to the BAT input pin.

#### 12.1.2 Sense Resistor Connections

Kelvin connections at the sense resistor are just as critical as those for the battery terminals themselves. The differential traces should be connected at the inside of the sense resistor pads and not anywhere along the high current trace path in order to prevent false increases to measured current that could result when measuring between the sum of the sense resistor and trace resistance between the tap points. In addition, the routing of these leads from the sense resistor to the input filter network and finally into the SRP and SRN pins needs to be as closely matched in length as possible else additional measurement offset could occur. It is further recommended to add copper trace or pour-based "guard rings" around the perimeter of the filter network and coulomb counter inputs to shield these sensitive pins from radiated EMI into the sense nodes. This prevents differential voltage shifts that could be interpreted as real current change to the fuel gauge. All of the filter components need to be placed as close as possible to the coulomb counter input pins.

#### 12.1.3 Thermistor Connections

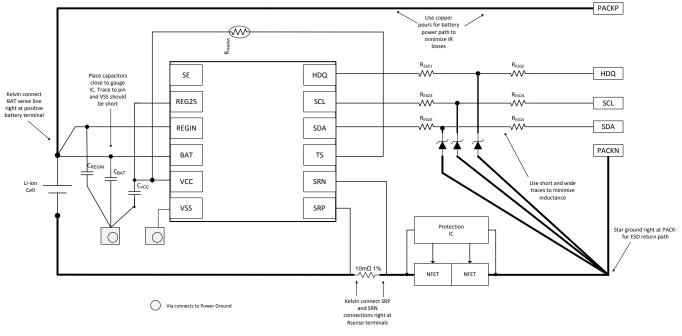
The thermistor sense input should include a ceramic bypass capacitor placed as close to the TS input pin as possible. The capacitor helps to filter measurements of any stray transients as the voltage bias circuit pulses periodically during temperature sensing windows.

#### 12.1.4 High Current and Low Current Path Separation

For best possible noise performance, it is extremely important to separate the low current and high current loops to different areas of the board layout. The fuel gauge and all support components should be situated on one side of the boards and tap off of the high current loop (for measurement purposes) at the sense resistor. Routing the low current ground around instead of under high current traces will further help to improve noise rejection.



### 12.2 Layout Example



**Battery Pack** 



NSTRUMENTS

**F**EXAS

### 13 器件和文档支持

#### 13.1 文档支持

#### 13.1.1 相关文档

相关文档如下:

- 《bq27542-G1 技术参考手册》(文献编号: SLUUB65)
- 《IC 封装热指标》(文献编号: SPRA953)
- 应用报告《Impedance Track 电池电量监测算法的理论及实现》(文献编号: SLUA450)

#### 13.2 社区资源

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#### 13.5 术语表

SLYZ022 — TI 术语表。

这份术语表列出并解释术语、首字母缩略词和定义。

#### 14 机械、封装和可订购信息

以下页中包括机械、封装和可订购信息。 这些信息是针对指定器件可提供的最新数据。 这些数据会在无通知且不 对本文档进行修订的情况下发生改变。 欲获得该数据表的浏览器版本,请查阅左侧的导航栏。

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10-Dec-2020

## PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
BQ27542DRZR-G1	ACTIVE	SON	DRZ	12	3000	RoHS & Green	(6) NIPDAU	Level-2-260C-1 YEAR	-40 to 85	BQ 7542	Samples
BQ27542DRZT-G1	ACTIVE	SON	DRZ	12	250	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	BQ 7542	Samples

<sup>(1)</sup> The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

<sup>(2)</sup> RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

<sup>(3)</sup> MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

<sup>(4)</sup> There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

<sup>(6)</sup> Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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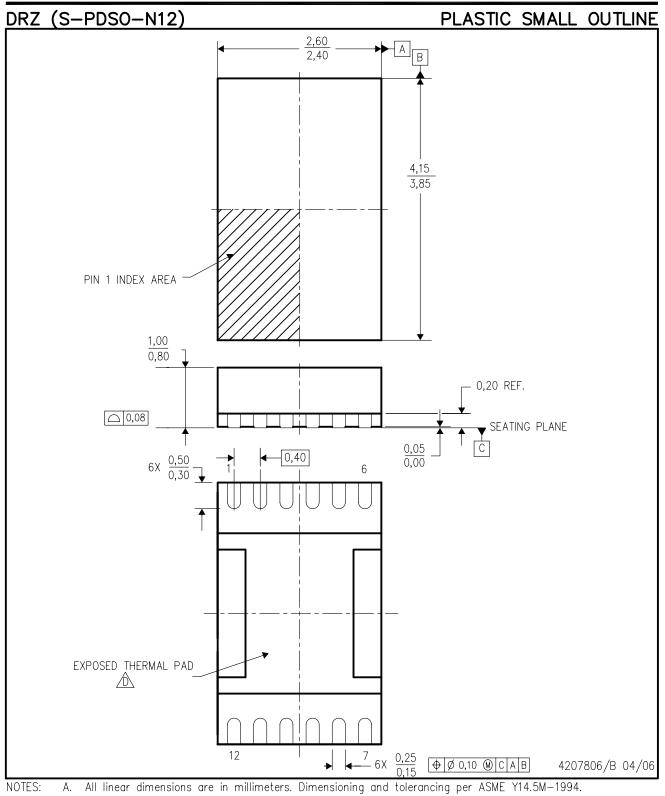


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## PACKAGE OPTION ADDENDUM

10-Dec-2020

## **MECHANICAL DATA**



- B. This drawing is subject to change without notice.
- Small Outline No-Lead (SON) package configuration.
- C. Small Outline No-Lead (SON) package configuration. See the Product Data Sheet for details regarding the exposed thermal pad dimensions.
- E. This package is lead-free.



## DRZ (R-PDSO-N12)

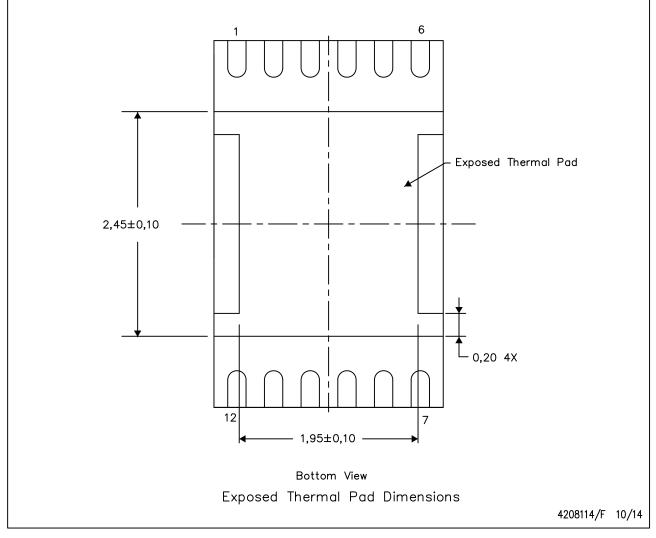
## PLASTIC SMALL OUTLINE NO-LEAD

#### THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

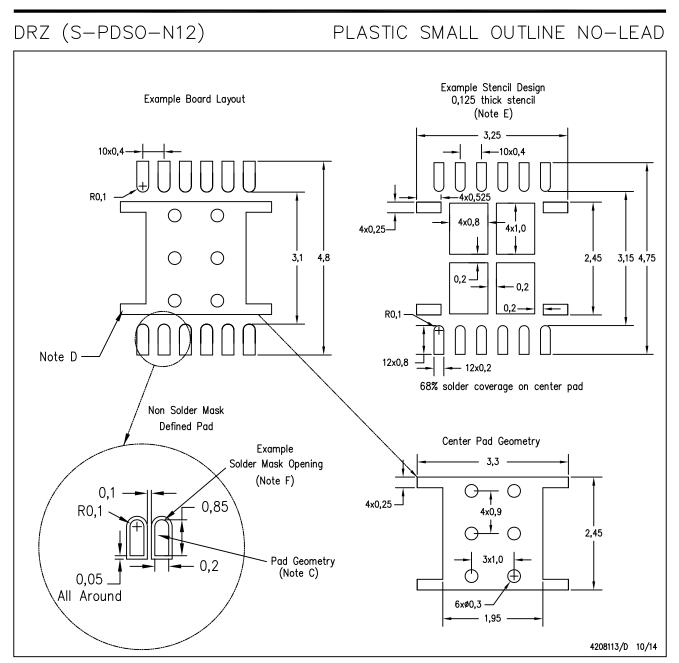
For information on the Quad Flatpack No-Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



NOTE: All linear dimensions are in millimeters





NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat—Pack Packages, Texas Instruments Literature No. SCBA017, SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <http://www.ti.com>.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- F. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.



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